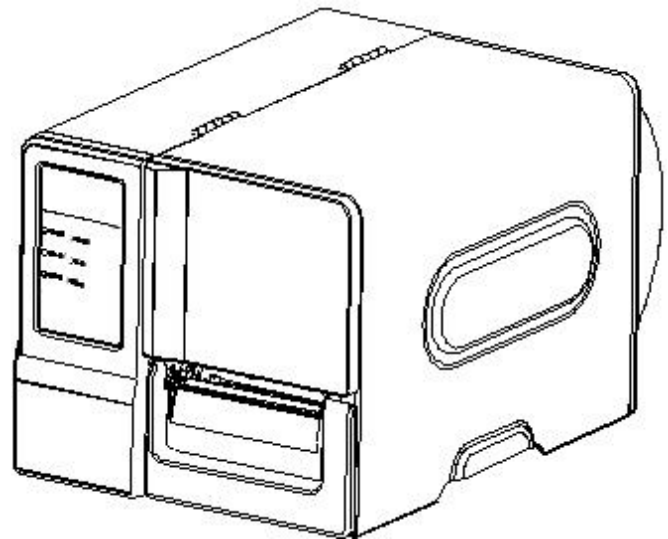




ISG S600 PLUS Series

Thermal Transfer Barcode Printer

User's Guide



Copyright Information

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Agency Compliance and Approvals



CE CLASS A
EN 55022:2006 +A1:2007
EN 55024:1998+A1:2001+A2:2003
EN 61000-4 SERIES REGULATIONS



FCC CFR Title 47 Part 15 Subpart B:2009-Section 15.107 and 15.109
ICES-003 Issue 4:2004 Class A

This device complies with Part 15 of the FCC Rules.
Operation is subject to the following two conditions.
(1) This device may not cause harmful interference, and
(2) This device must accept any interference received,
including interference that may cause undesired operation.



AS/NZS CISPR 22:2009
CLASS A



GB4953-2001
GB9254-2008 (CLASS A)
GB17625.1-2003

此为 A 级产品，在生活环境中，该产品可能会造成无线电干扰，在这种情况下，可能需要用户对干扰采取切实可行的措施。



UL 60950-1(2nd Edition)
CSA C22.2 No. 60950-1-07(2nd Edition)



EN 60950-1/A1:2010



IEC 60950-1/A1:2009
IEC 60950-1:2005(2nd Edition)

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1. Introduction

1.1 Product Introduction

Thank you very much for purchasing your bar code printer.

ISG S600 PLUS series of industrial thermal label printers is designed to offer the right features at the best value in the industry. The S600 PLUS series features a small footprint and low profile design that fits where larger industrial printers do not.

It's quiet operation and fast label throughput is equally at home, in the office or shop floor environment. The printers all-metal construction and die-cast aluminum print mechanism engine is durable enough to withstand the toughest production environments.

The moveable sensor design can accept wide range of label media. All of the most frequently used bar code formats are included. Fonts and bar codes can be printed in any one of the four directions.

This printer is built-in the high quality, high performance MONOTYPE IMAGING® True Type font engine and one CG Triumvirate Bold Condensed smooth font. With flexible firmware design, user can also download the True Type Font from PC into printer memory for printing labels. Besides the scalable font, it also provides a choice of five different sizes of alphanumeric bitmap font, OCR-A and OCR-B fonts. By integrating rich features, it is the most cost-effective and high performance printer in its class!

- Applications
 - Healthcare
 - Compliance labeling for shipping and receiving
 - Pallet labeling
 - Inventory control labeling
 - Drum labeling
 - Warning labels
 - Custom signage
 - Brand marketing featuring graphics, logos and texts
 - Multiple-up labels (two or three labels across)

1.2 Product Features

1.2.1 Printer standard features

The printer offers the following standard features.

Product standard feature	203 dpi models	300 dpi models
Thermal transfer printing	●	●
Direct thermal printing	●	●
Die-cast based print mechanism	●	●
Metal cover with large clear media view window	●	●
LCD display (graphic type, 128x64 pixel) with back light	●	●
Position adjustable gap sensor	●	●
Position adjustable black mark sensor	●	●
Ribbon end sensor	●	●
Ribbon encoder sensor	●	●
LED indicators	●	●
Real time clock	●	●
Internal Ethernet print server (10/100 Mbps) interface	●	●
USB 2.0 (full speed) interface	●	●
USB-A host (Support PC keyboard and bar code scanner)	●	●
Serial RS-232C (2400-115200 bps) interface	●	●
8 MB SDRAM memory	●	●
4 MB FLASH memory	●	●
SD FLASH memory card reader for memory expansion up to 4 GB	●	●
Standard industry emulations right out of the box including Eltron [®] , Zebra [®] and Datamax [®] language support	●	●
Internal 8 alpha-numeric bitmap fonts	●	●
Fonts and bar codes can be printed in any one of the four directions (0, 90, 180, 270 degree)	●	●

Internal Monotype Imaging® true type font engine with one CG Triumvirate Bold Condensed scalable font	●	●									
Downloadable fonts from PC to printer memory	●	●									
Downloadable firmware upgrades	●	●									
Text, bar code, graphics/image printing (please ask your reseller about PAL programming for specific applications and print requirements).	●	●									
<table border="1"> <thead> <tr> <th colspan="2">Supported bar code</th><th>Supported image</th></tr> <tr> <th>1D bar code</th><th>2D bar code</th><th></th></tr> </thead> <tbody> <tr> <td>Code 39, Code 93, Code128UCC, Code128 subsets A.B.C, Codabar, Interleave 2 of 5, EAN-8, EAN-13, EAN-128, UPC-A, UPC-E, EAN and UPC 2(5) digits add-on, MSI, PLESSEY, POSTNET, China POST, GS1 DataBar, Code 11, Logmars</td><td>PDF-417, Maxicode, DataMatrix, QR code, Aztec</td><td>BITMAP, BMP, PCX (Max. 256 colors graphics)</td></tr> </tbody> </table>	Supported bar code		Supported image	1D bar code	2D bar code		Code 39, Code 93, Code128UCC, Code128 subsets A.B.C, Codabar, Interleave 2 of 5, EAN-8, EAN-13, EAN-128, UPC-A, UPC-E, EAN and UPC 2(5) digits add-on, MSI, PLESSEY, POSTNET, China POST, GS1 DataBar, Code 11, Logmars	PDF-417, Maxicode, DataMatrix, QR code, Aztec	BITMAP, BMP, PCX (Max. 256 colors graphics)		
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1.2.2 Printer optional features

The printer offers the following optional features.

Product option feature	User options	Dealer options	Factory options
Peel-off module	-	●	-
Cutter module	-	●	-
Bluetooth module (RS-232C interface)	●	-	-
KP-200 Plus keyboard display unit	●	-	-
KU-007 Plus programmable smart keyboard display unit	●	-	-
HCS-200 long rang CCD scanner	●	-	-

1.3 General Specifications

General Specifications

Physical dimensions	11.3 in (W) x 10.2 in (H) x 17.1 in (D)
Weight	24.3 lbs
Electrical	Internal switching power supply Input: AC 100-240V Output: DC 24V 3.3A
Environmental condition	Operation: 5 ~ 40°C (41 ~ 104°F), 25~85% non-condensing Storage: -40 ~ 60 °C (-40 ~ 140°F), 10~90% non-condensing

1.4 Print Specifications

Print Specifications	203 dpi models	300 dpi models
Print head resolution	203 dots/inch (8 dots/mm)	300 dots/inch (12 dots/mm)
Printing method	Thermal transfer and direct thermal	
Dot size (width x length)	0.125 x 0.125 mm (1 mm = 8 dots)	0.084 x 0.084 mm (1 mm = 11.8 dots)
Print speed (inches per second)	Up to 6 ips	Up to 4 ips
Max. print width	104 mm (4.09")	
Max. print length	2,286 mm (90")	1,016 mm (40")

1.5 Ribbon Specifications

Ribbon Specifications

Ribbon outside diameter	Max. 81.3 mm
Ribbon length	450 meter
Ribbon core inside diameter	1 inch (25.4 mm)
Ribbon width	Max. 110 mm
	Min. 40 mm
Ribbon wound type	Outside wound

1.6 Media Specifications

Media Specifications	203 dpi models	300 dpi models
Label roll capacity	8 in (203.2 mm) OD	
Media alignment	Edge alignment	
Media type	Continuous, die-cut, black mark, fan-fold, notch	
Media wound type	Printing face outside wound	
Media width (label + liner)	Max. 4.6 in (118 mm)	
	Min. 1.0 in (25.4 mm)	
Media thickness (label + liner)	Max. 11 mil (0.28 mm)	
	Min. 2.36 mil (0.06 mm)	
Media core diameter	1~3 in (25.4 mm~76.2 mm)	
Label length	0.2~90 in (5~2286 mm)	0.2~40 in (5~1,016 mm)
Label length (peeler mode)	Max. 6 in (152.4 mm)	
	Min. 1 in (25.4 mm)	
Label length (cutter mode)	Max. 90 in (2,286 mm)	Max. 40 in (1,016 mm)
	Min. 1 in (25.4 mm)	Min. 1 in (25.4 mm)
Gap height	Min. .078 in (2 mm)	
Black mark height	Min. .078 in (2 mm)	
Black mark width	Min. .31 in (8 mm)	

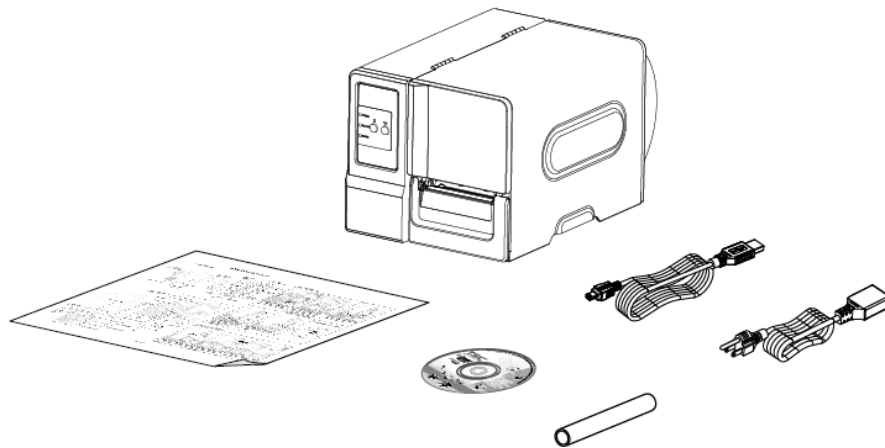
2. Operations Overview

2.1 Unpacking and Inspection

This printer has been specially packaged to withstand damage during shipping. Please carefully inspect the packaging and printer upon receiving the bar code printer. Please retain the packaging materials in case you need to reship the printer.

Unpacking the printer, the following items are included in the carton.

- One printer unit
- One Windows labeling software/Windows driver CD disk
- One quick installation guide
- One power cord
- One USB interface cable
- One ribbon take up paper core



If any parts are missing, please contact the Customer Service Department of your purchased reseller or distributor.

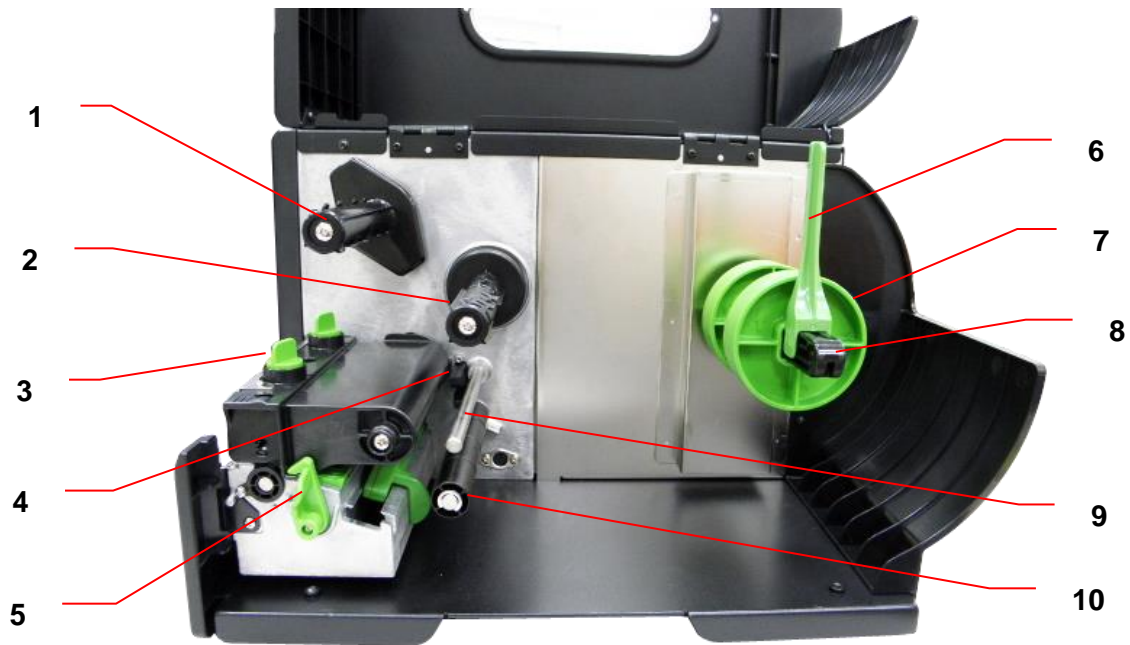
2.2 Printer Overview

2.2.1 Front View

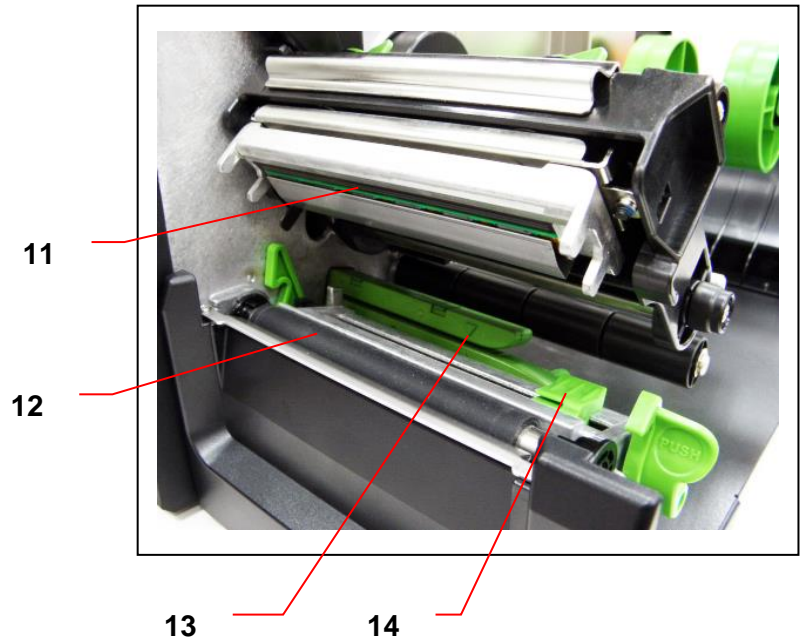


1. LED indicators
2. LCD Display
3. Menu Key
4. Pause Key
5. Feed Key
6. Paper Exit Chute
7. Lower Front Cover
8. Printer Right Side Opener
9. Media Viewing Window

2.2.2 Interior view



1. Ribbon rewind spindle
2. Ribbon supply spindle
3. Print head pressure adjustment knob
4. Ribbon end sensor
5. Print head release lever
6. Label roll guard
7. 3" core adapter
8. Label supply spindle
9. Ribbon guide bar
10. Media guide bar
11. Print head
12. Platen roller
13. Media sensor
14. Label guide



2.2.3 Rear View



1. Internal Ethernet interface
2. Fan-fold paper entrance chute
3. RS-232C interface (Max. 115,200 bps)
4. USB interface (USB 2.0/ Full speed mode)
- *5. SD card slot
6. USB host
7. Power switch
8. Power jack socket

Note:

*** Refer to next page for SD Memory card specifications.**

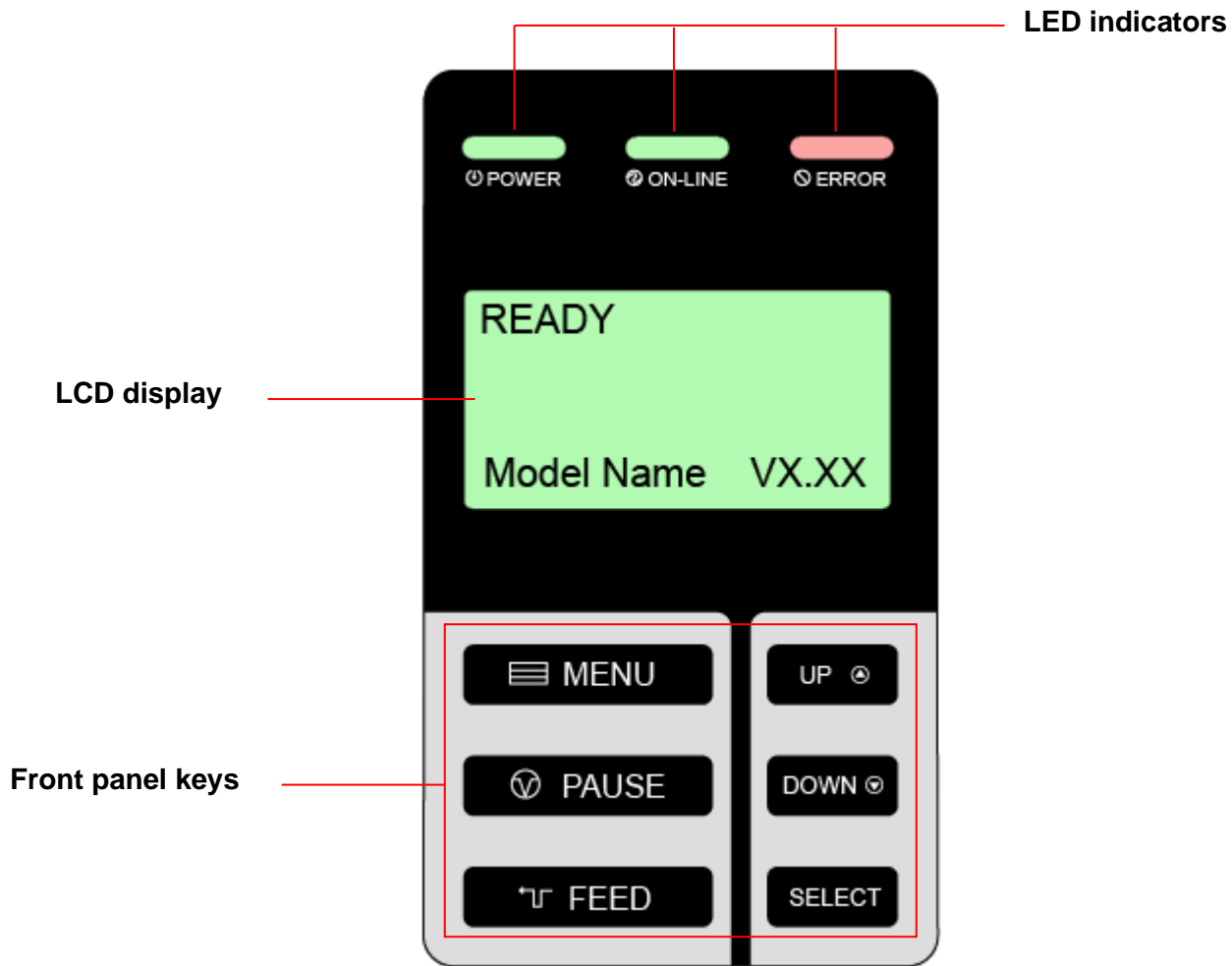
*** Recommended SD card specification**






SD card spec	SD card capacity	Approved SD card manufacturer
V1.0, V1.1	128 MB	SanDisk, Transcend
V1.0, V1.1	256 MB	SanDisk, Transcend, Panasonic
V1.0, V1.1	512 MB	SanDisk, Transcend, Panasonic
V1.0, V1.1	1 GB	SanDisk, Transcend, Panasonic
V2.0 SDHC CLASS 4	4 GB	
V2.0 SDHC CLASS 6	4 GB	SanDisk, Transcend, Panasonic
V1.0, V1.1	microSD 128 MB	Transcend, Panasonic
V1.0, V1.1	microSD 256 MB	Transcend, Panasonic
V1.0, V1.1	microSD 512 MB	Panasonic
V1.0, V1.1	microSD 1 GB	Transcend, Panasonic
V2.0 SDHC CLASS 4	microSD 4 GB	Panasonic
V2.0 SDHC CLASS 6	microSD 4 GB	Transcend
V1.0, V1.1	miniSD 128 MB	Transcend, Panasonic
V1.0, V1.1	miniSD 256 MB	Transcend, Panasonic
V1.0, V1.1	miniSD 512 MB	Transcend, Panasonic
V1.0, V1.1	miniSD 1 GB	Transcend, Panasonic
V2.0 SDHC CLASS 4	miniSD 4 GB	Transcend
V2.0 SDHC CLASS 6	miniSD 4 GB	

- The DOS FAT file system is supported for the SD card.
- Folders/files stored in the SD card should be in the 8.3 filename format
- The miniSD/microSD card adapter is required for SD card reader.

2.3 Operator Controls

2.3.1 Front Panel & Keys



Keys	Function
 MENU	1. Enter the menu 2. Exit from a menu or cancel a setting and return to the previous menu
 PAUSE	Pause/Resume the printing process
 FEED	Advance one label
UP 	Scroll up the menu list
DOWN 	Scroll down the menu list
SELECT	Enter/select cursor located option

2.3.2 LED Indicators

LED	Status	Indication
POWER	Off	The printer power is turned off
	On	The printer power is turned on
ON-LINE	On	Printer is ready
	Blinking	Pause
		Downloading data into printer
ERROR	Off	Printer is ready
	On	“Carriage open”, “Cutter error” or “Clearing data”
	Blinking	“No paper”, “Paper jam” or “No ribbon”

2.4 Setting up the Printer

1. Place the printer on a flat, secure surface.
2. Make sure the power switch is off.
3. Connect the printer to the computer with the provided USB cable.
4. Plug the power cord into the AC power cord socket at the rear of the printer, and then plug the power cord into a properly grounded power outlet.

Note:

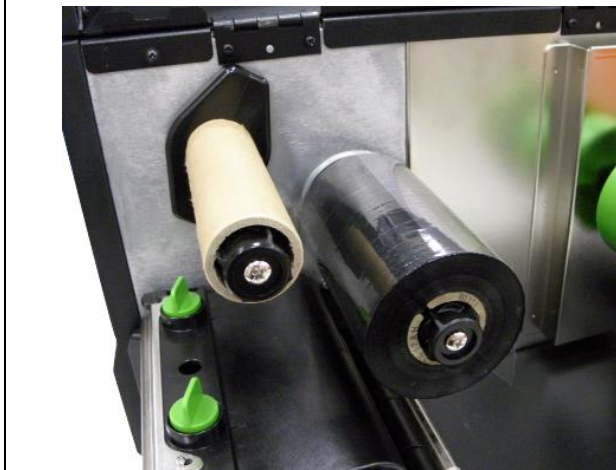
Please switch OFF printer power switch prior to plug in the power cord to printer power jack.

2.5 Installation of Ribbon

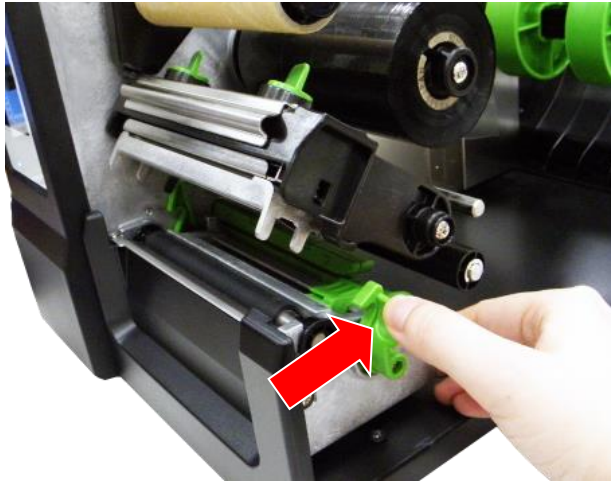
2.5.1 Loading the Ribbon



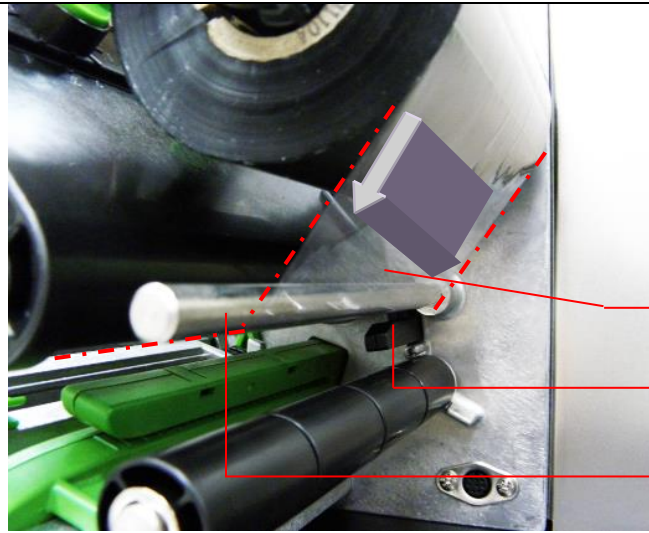
1. Open the printer right side cover.



2. Install the ribbon and paper core onto the ribbon supply spindle and ribbon rewind spindle. Push the paper core and ribbon roll to the end of the spindle.



3. Push the print head release lever to open the print head mechanism.

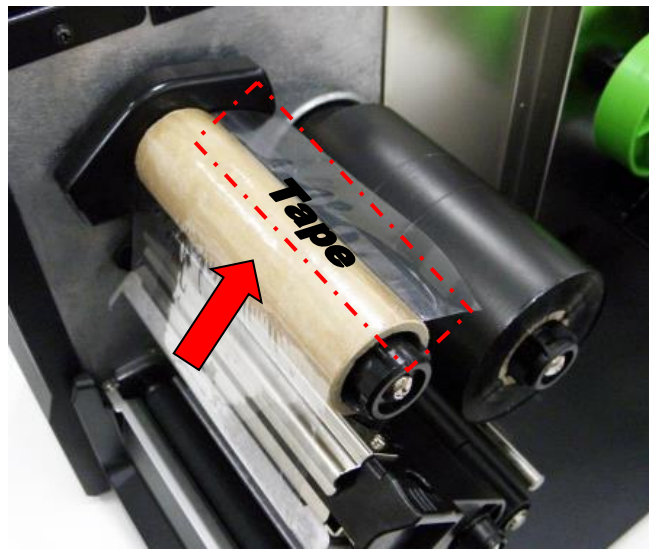


4. Thread the ribbon leader through the slot between ribbon sensor and ribbon guide bar until ribbon passes through the print head and place the ribbon leader onto the ribbon rewind spindle.

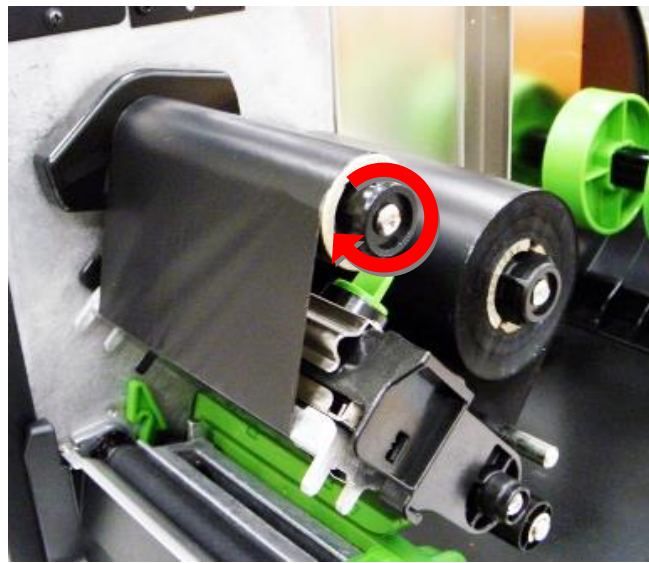
Ribbon leader

Ribbon sensor

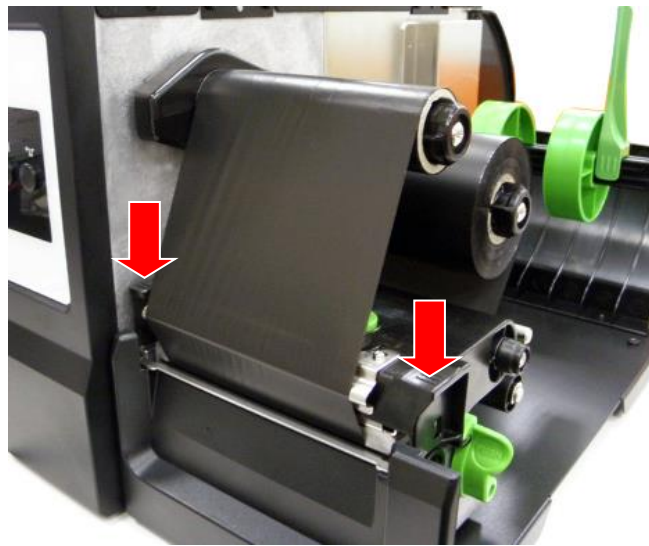
Ribbon guide bar



5. Stick the ribbon leader onto the paper core. Keep the ribbon flat and without wrinkle.

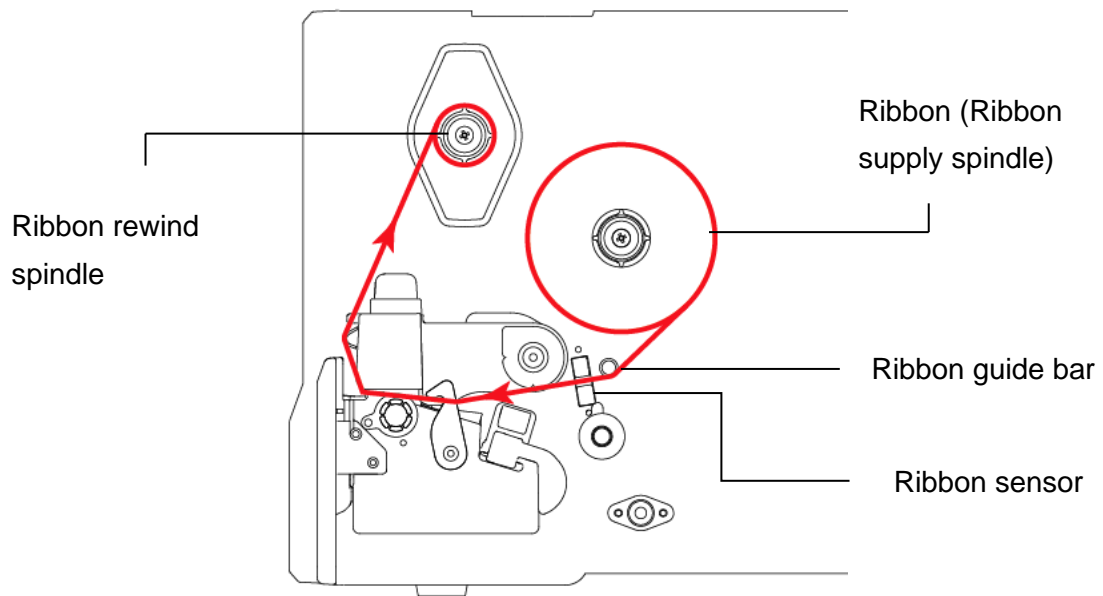


6. Rotate the ribbon rewind spindle until the ribbon leader is thoroughly, firmly encompassed by the black section of the ribbon.




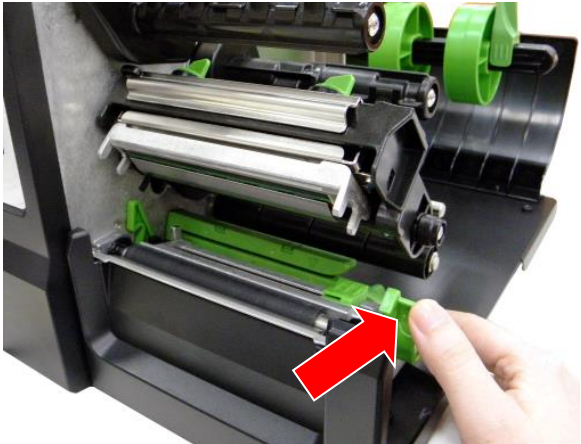
7. Close the print head mechanism. Make sure the latches are engaged securely.

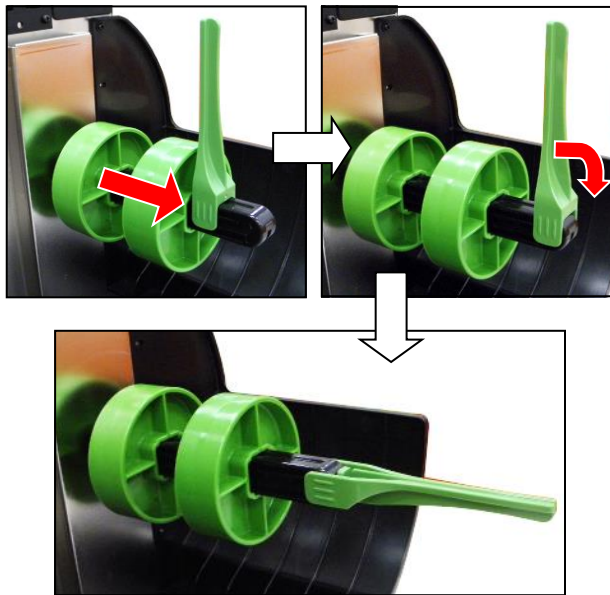
● **Loading path for ribbon**



2.6 Installation of Media

2.6.1 Loading the Roll Label

	<ol style="list-style-type: none">1. Open the printer right side cover.
	<ol style="list-style-type: none">2. Push the print head release lever to open the print head mechanism.

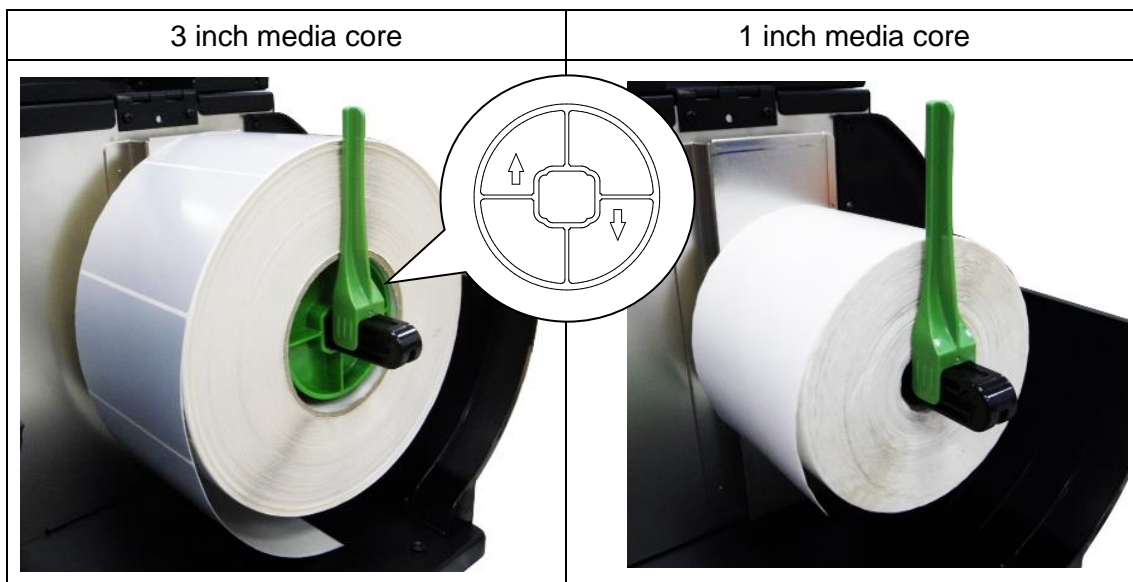


3. Move the label roll guard horizontally to the end of label spindle then flip down the label roll guard.

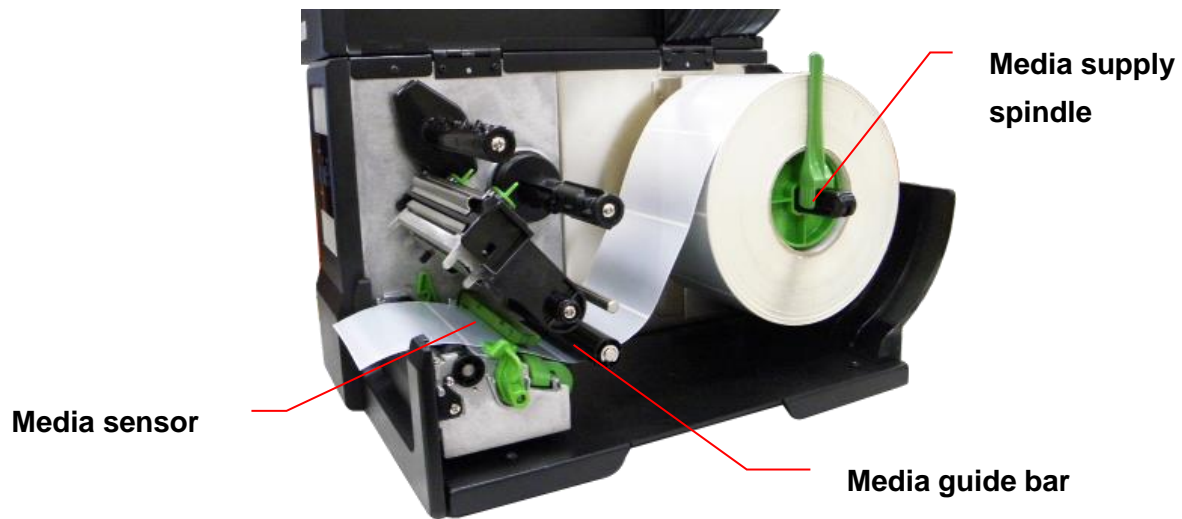
4. Place the roll of media on the label supply spindle. Flip up the label roll guard.

Note:

When insert the 3 inch core adapter to the spindle, please making sure the arrow direction is as following fig. When using 1 inch core media, please remove the 3 inch core adapters from the label supply spindle.



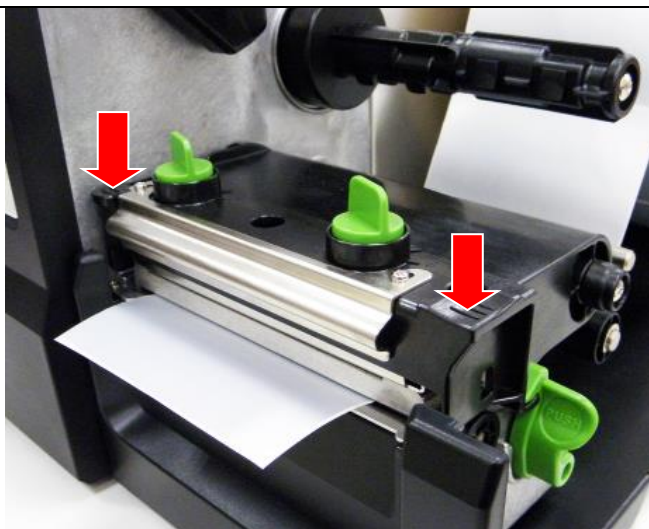
5. Pull label roll leading edge forward through the media guide bar, media sensor and place the label leading edge onto the platen roller.



6. Adjust the label guide to fit the width of the label. Make sure the media sensor triangle indicator is on the paper feed path that can sense the gap or black or notch for label registration.

Media sensor indicator


Label guide



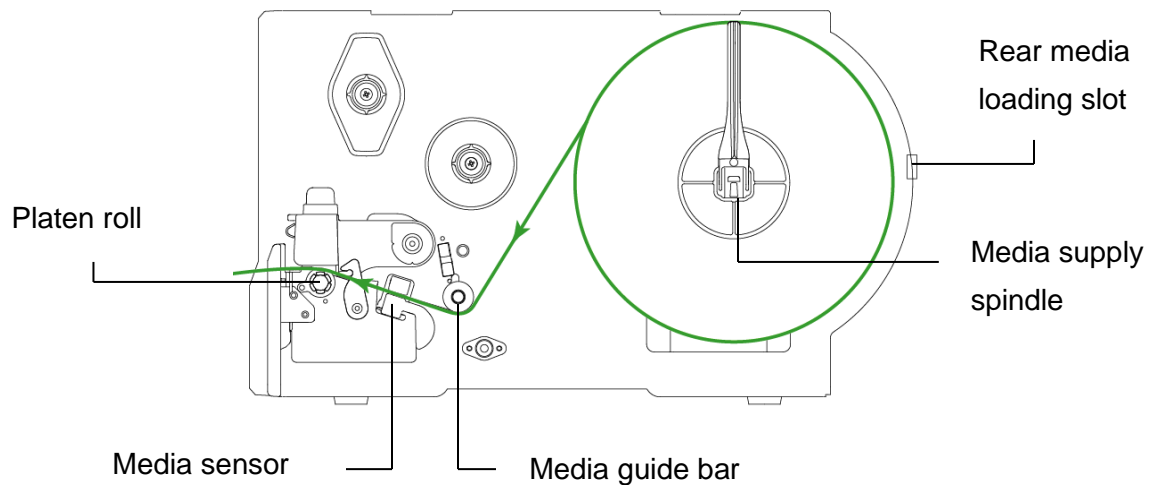
7. Close the print head mechanism. Make sure the latches are engaged securely.

8. Use the DiagTool to set the media sensor type and calibrate the selected sensor. (Please refer to section 4)

Note:

- Please calibrate the gap/black mark sensor when changing media.
- The sensor location is marked by a triangle mark  at the sensor housing.
- The media sensor position is moveable. Please make sure the gap or black mark is at the location where media gap/black mark will pass through for sensing.

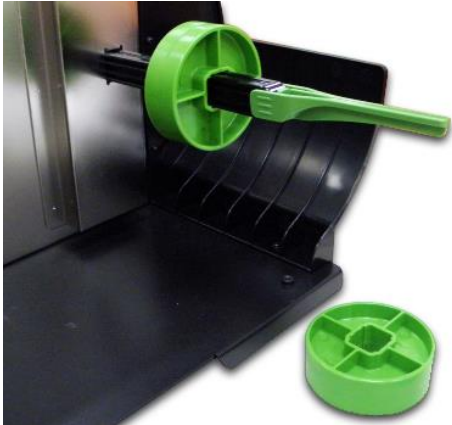
● **Loading path for roll labels**



2.6.2 Loading Fan-fold Label

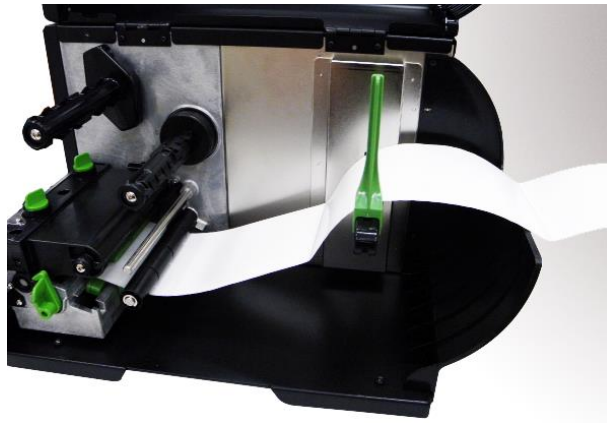
Fan-fold media feeds through rear external label entrance chute.

1. Open the printer right side cover.
2. Push the print head release lever to open the print head mechanism.
3. Move the label roll guard horizontally to the end of label spindle then flip down the label roll guard.



4. Remove the 3 inch core adapters from the media supply spindle.

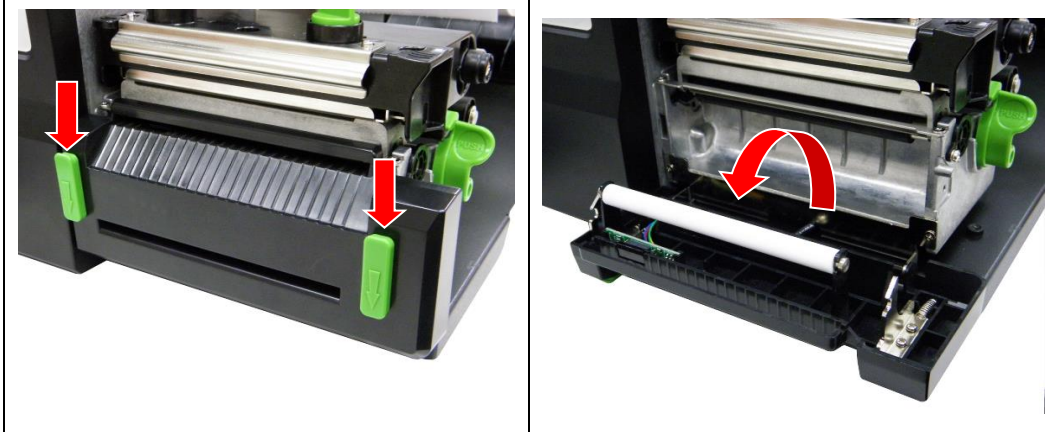
5. Insert the fan-fold media through the rear external label entrance chute.
6. Pull fan-fold label leading edge forward through the media guide bar, media sensor and place the label leading edge onto the platen roller.
7. Adjust the label roll guard and label guide by sliding to fit the paper width.
8. Close the print head mechanism making sure the latches are engaged securely.



9. Set the media sensor type and calibrate the selected sensor. (Please refer to section 4)
Note: Please calibrate the gap/black mark sensor when changing media.

2.6.3 Loading Media in Peel-off Mode (Option)

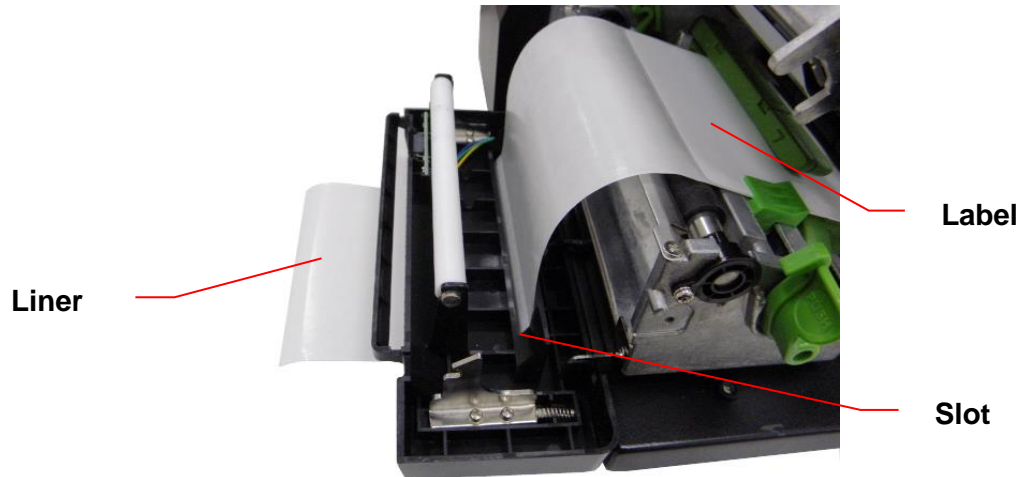
1. Open the peel-off cover by pulling-down the tabs located on peel-off cover.



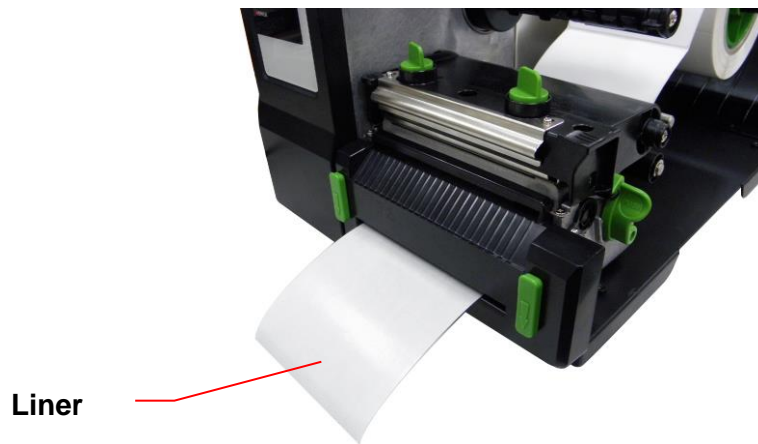
2. Refer to chapter 2.6.1 to install the label.
3. Use the DiagTool to set the media sensor type and calibrate the selected sensor.
(Please refer to chapter 4.)
4. Pull the label through the front of the printer and take some labels off only leave the liner.



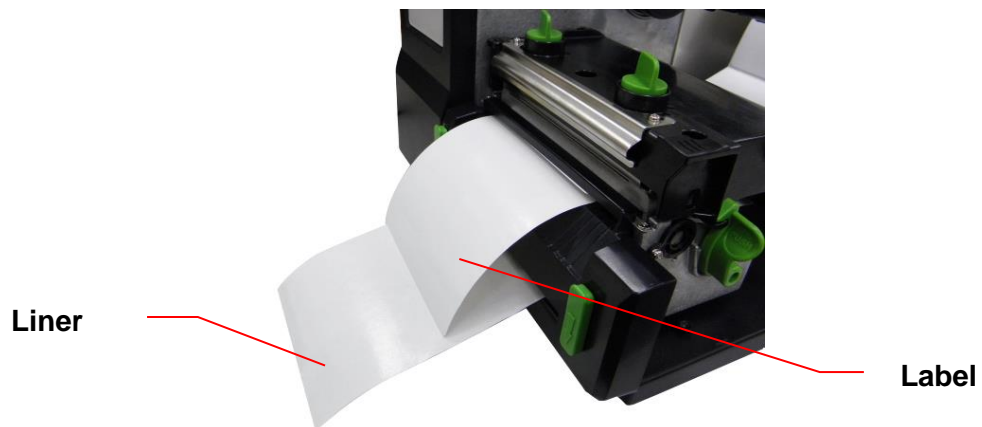
5. Feed the liner into peel-off cover slot.



6. Close the peel-off cover and the print head mechanism.



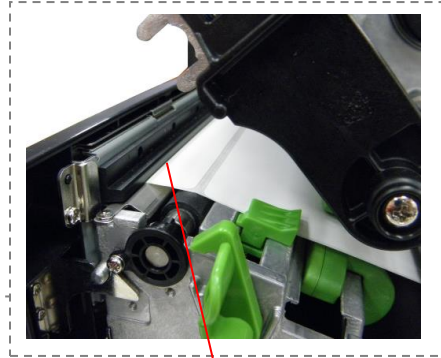
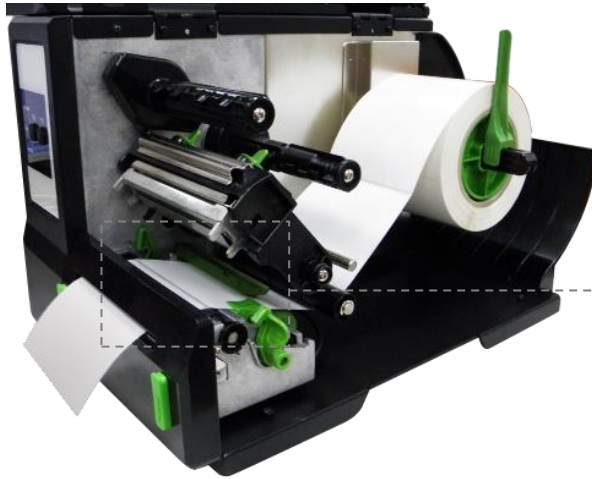
7. Use the DiagTool to set the printer setting for peeler mode. (Please refer the chapter 4)
Peeling will automatically start. Press the FEED button to test.



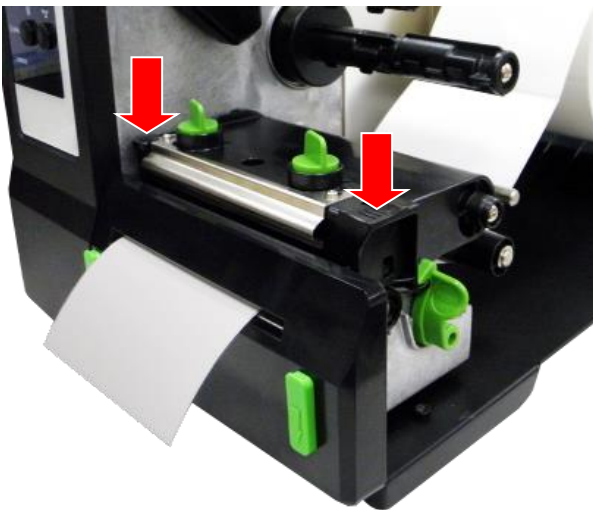
Note: Please calibrate the gap/black mark sensor when changing media.

2.6.4 Loading Media in Cutter Mode (Option)

1. Install the label. (Please refer to chapter 2.6.1)
2. Lead the media through the cutter paper opening.
3. Adjust the label guide to fit the width of the label.



Cutter paper opening

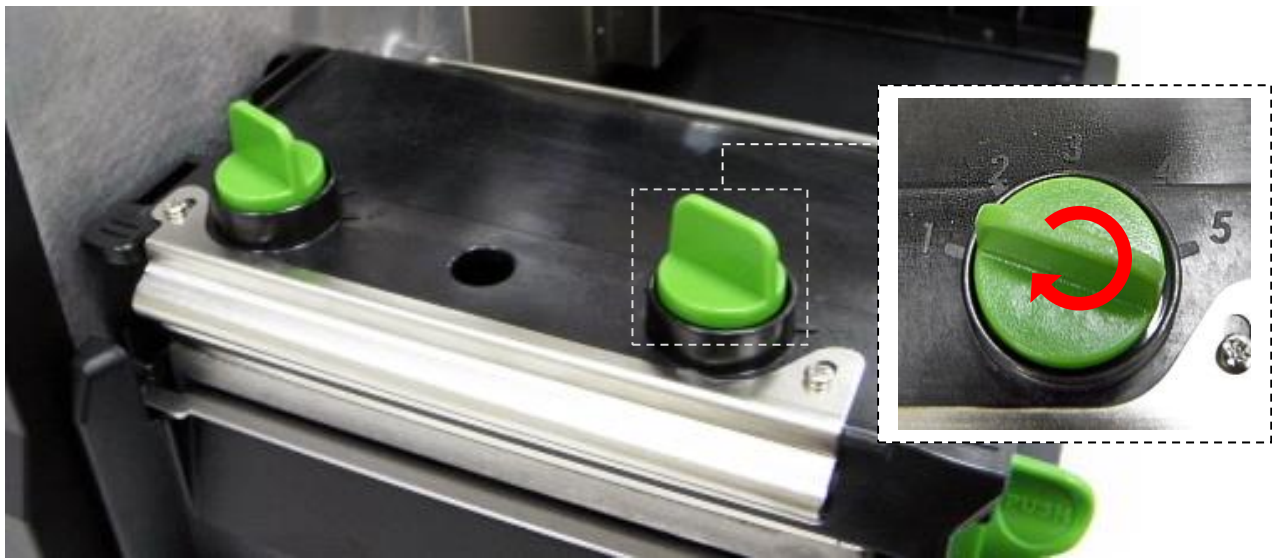


4. Close the print head mechanism making sure the latches are engaged properly.

5. Use the DiagTool to set the printer setting to cutter mode. (Please refer to chapter 4)
Press the FEED button to test.

Note: Please calibrate the gap/black mark sensor when changing media.

2.7 Print Head Pressure Adjustment Knob



There are two conditions that will need to adjust the print head pressure.

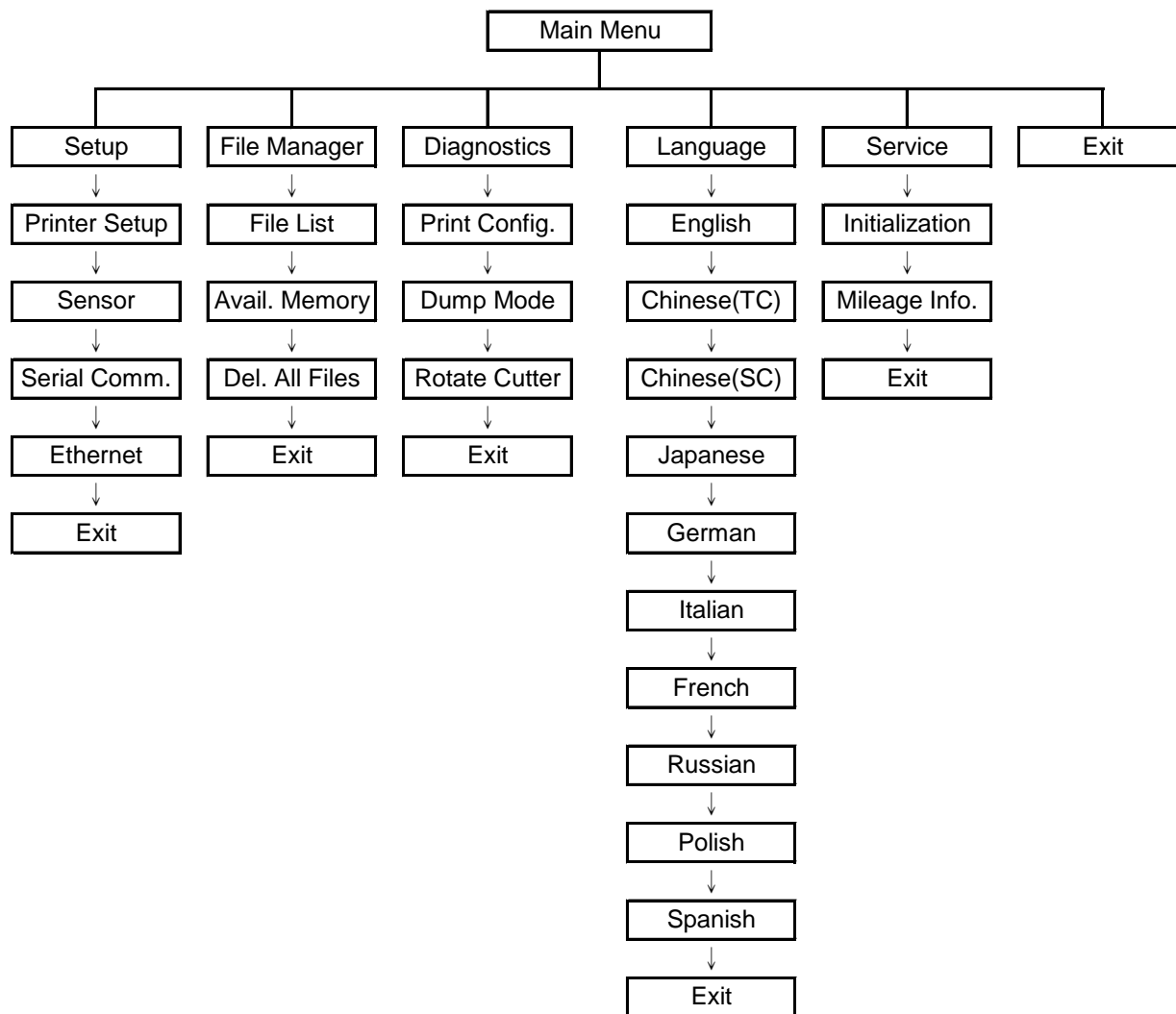
1. Print with thick media
If the media thickness is larger than 0.19 mm, the larger pressure is required to get good quality printout.
2. Print with narrow media
If the media width is less than 4 inch wide the print head pressure will need to be adjusted to avoid ribbon wrinkle.

There are 5 levels of pressure for adjustment. Level 1 is the minimum pressure and level 5 is the maximum pressure.

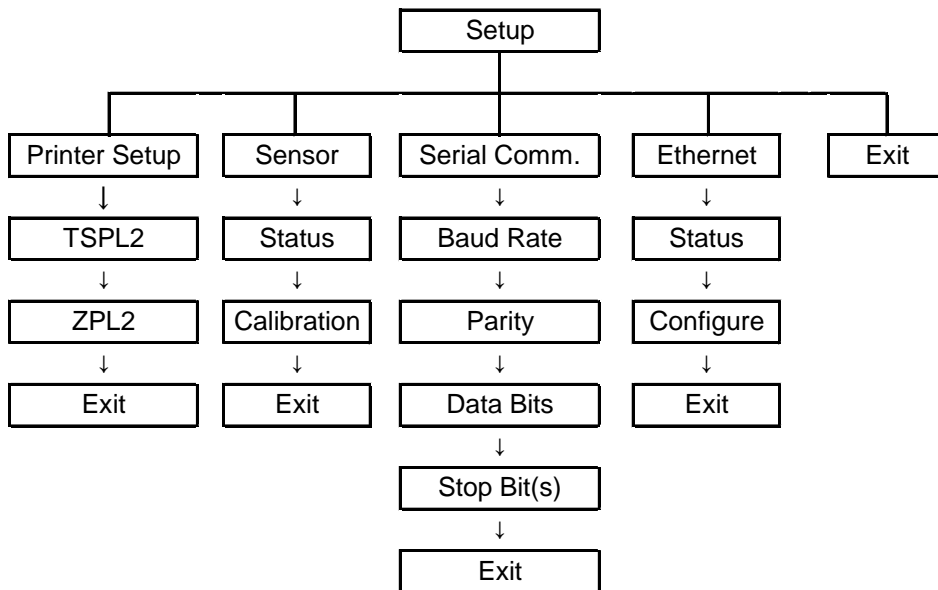
For example, if the label width is 4 inch, adjust both print head pressure adjustment knobs to the same level. If the label is less than 2 inch wide, increase the left side print head pressure by rotating the adjustment knob clockwise and decrease the right side pressure by rotating the adjustment knob counter-clockwise to level 1.

3. LCD Panel Menu Function (Option)

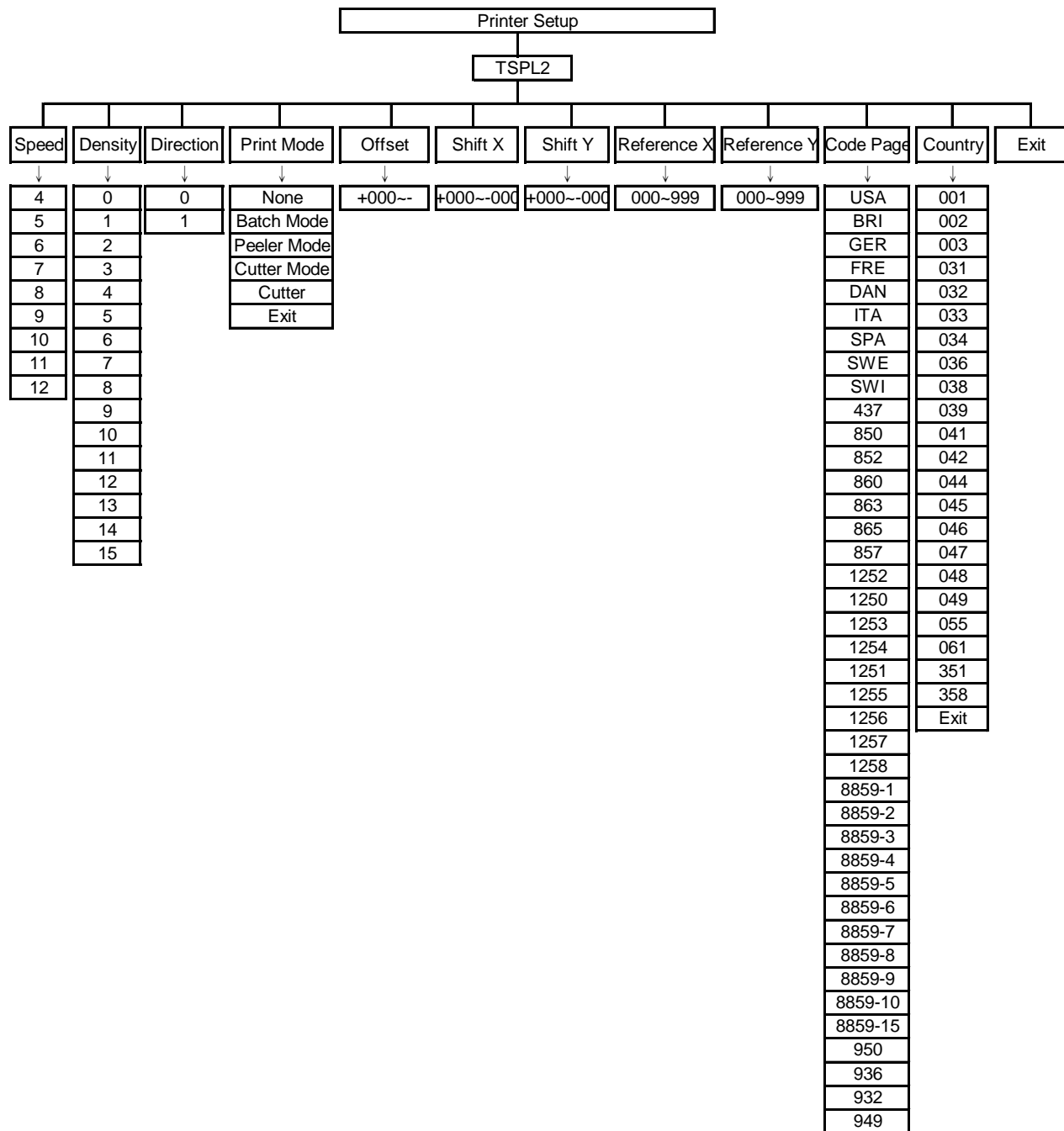
Main Menu Overview



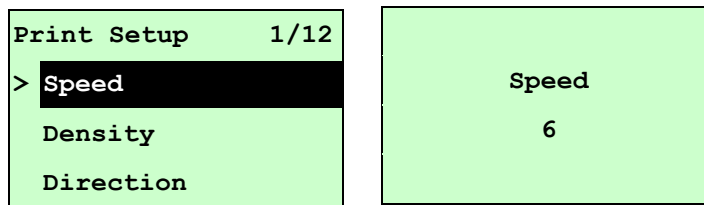
3.1 Setup Menu Overview





3.1.1-1 Printer Setup (TSPL2)



3.1.1-1.1 Speed:



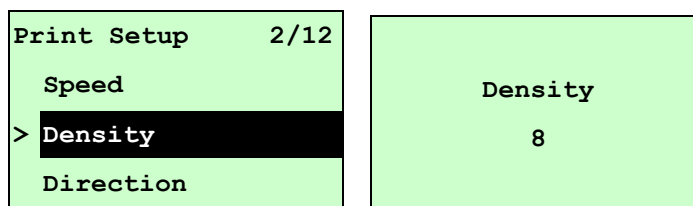
Use this option to setup print speed. Each increment/decrement is 1 ips. Printer default density is 5 ips (203 dpi) or 3 ips(300 dpi).

Press **UP**  key to raise the print speed, and press **DOWN**  key to decrease print speed.




Press **SELECT** key to set it into printer. Press  **MENU** key to cancel the setting and return to the previous menu.

Note: If printing from enclosed software/driver, “Use current printer settings” option is not selected, the software/driver will send out the SPEED command, which will overwrite the setting set from the front panel.

3.1.1-1.2 Density:

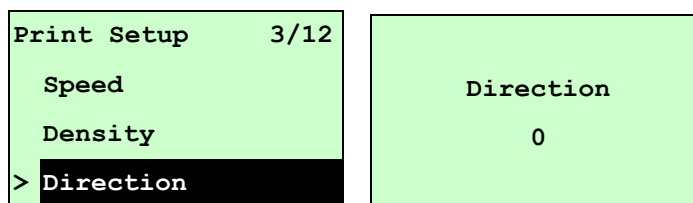


Use this option to setup printing darkness. The available setting is from 0 to 15 levels, and the increment is 1 level. Printer default density is 8. You may need to adjust your density based on selected media/ribbon.

Press **UP**  and **DOWN**  to increase/decrease the printing darkness. Press **SELECT** key to enable the setting. Press  **MENU** key to cancel the setting and return to the previous menu.

Note: If printing from enclosed software/driver, the “Use current printer settings” option is not been used, software/driver will send out the DENSITY command, which will overwrite the setting set from the front panel.

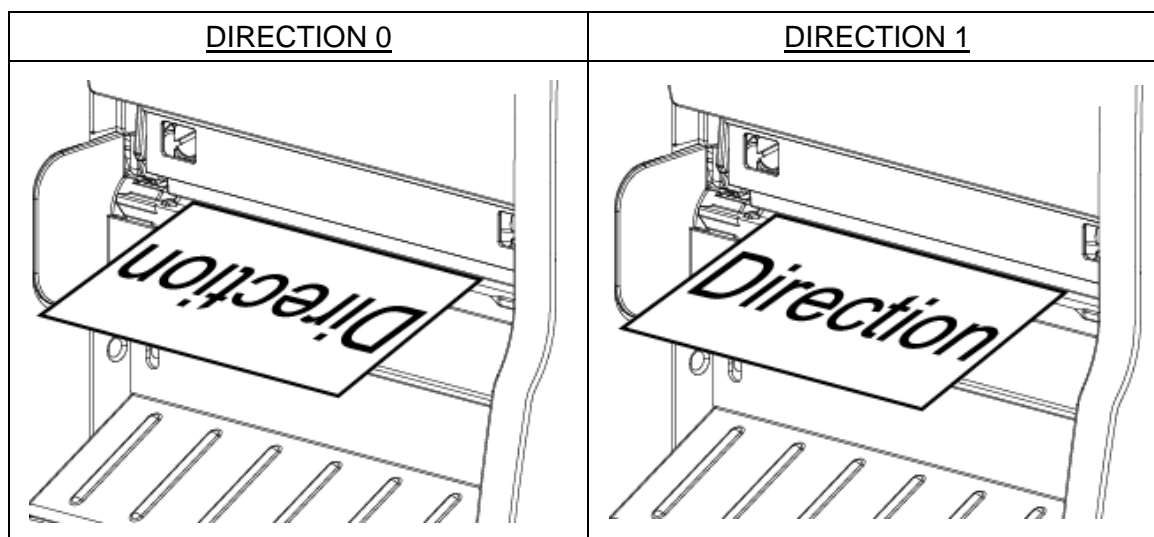
3.1.1-1.3 Direction:



The direction setting value is either 1 or 0. Use this option to setup the printout direction. Printer default printout direction is DIRECTION 0.

Press **UP** ⬆ key to set the direction as 1, and **DOWN** ⬇ to set it as 0, and **SELECT** key to enable the setting. Press **MENU** key to cancel the setting and return to the previous menu.

The following 2 figures are the printouts of DIRECTION 0 and 1 for your reference.



Note: If printing from enclosed software/driver, the software/driver will send out the **DIRECTION 0** command, which will overwrite the setting set from the front panel.

3.1.1-1.4 Print Mode: (None/Batch Mode/Peeler Mode/Cutter Mode/Cutter Batch)

Print Setup 4/12	Print Mode 2/6
Density	> Batch Mode
Direction	Peeler Mode
> Print Mode	Cutter Mode

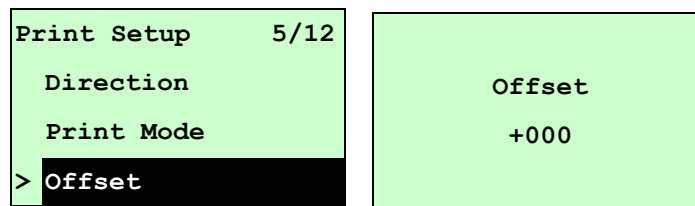
This option is used to set the print mode. Printer default setting is Batch Mode. When enter this list, the print mode in the right side of “>” icon is the printer current setting. Press **UP** ⬆ and **DOWN** ⬇ to select the different print mode and press **SELECT** button to enable the setting. Press **MENU** key to cancel the setting and return to the previous menu.

Printer Mode	Description
None	Next label top of form is aligned to the print head burn line location. (Tear Off Mode)

Batch Mode	Once image is printed completely, label gap/black mark will be fed to the tear edge for tear away.
Peeler Mode	Enable the label peel off mode.
Cutter Mode	Enable the cutter mode.
Cutter Batch	Cut the media once at the end of the printing job.

Note: If printing from enclosed software/driver, the software/driver will send out the command, which will overwrite the setting set from the front panel.

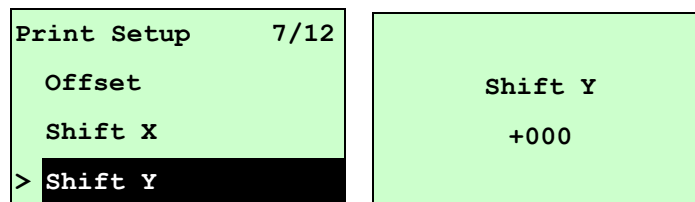
3.1.1-1.5 Offset:



This option is used to fine tune media stop location for peeler and cutter mode. Press the **DOWN** ⏴ button to move the cursor from left digit to right digit, and press the **UP** ⏵ button to set the value from “+” to “-” or “0” to “9”. Press the **SELECT** button to set the value into printer. Press **MENU** key to cancel the setting and return to the previous menu. The default value is +000.

Note: If printing from enclosed software/driver, the software/driver will send out the OFFSET command, which will overwrite the setting set from the front panel.

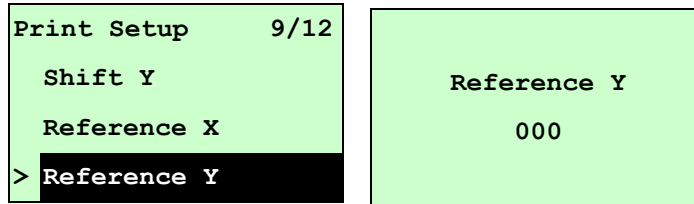
3.1.1-1.6 Shift X & Shift Y:



This option is used to fine tune print position. Press the **DOWN** ⏴ button to move the cursor from left digit to right digit, and press the **UP** ⏵ button to set the value from “+” to “-” or “0” to “9”. Press the **SELECT** button to set the value into printer. Press **MENU** key to cancel the setting and return to the previous menu. The default value is +000.

Note: If printing from enclosed software/driver, the “Use current printer settings” option is enabled, software/driver will not send out the SHIFT command to overwrite the settings set from the front panel.

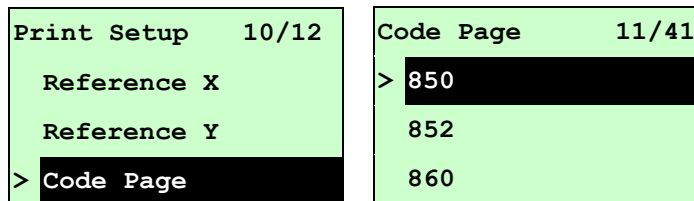
3.1.1-1.7 Reference X & Reference Y:



This option is used to set the origin of printer coordinate system horizontally and vertically. Press the **DOWN** ⬇ button to move the cursor from left digit to right digit, and press the **UP** ⬆ button to set the value from “0” to “9”. Press the **SELECT** button to set the value into printer. Press **MENU** key to cancel the setting and return to the previous menu. The default value is 000.

Note: If printing from enclosed software/driver, the software/driver will send out the REFERENCE command, which will overwrite the setting set from the front panel.

3.1.1-1.8 Code Page:



Use this option to set the code page of international character set. For more information about code page, please to refer the programming manual.

When enter the code page list, the code page in the right side of “>” icon is the printer current setting.

Press the **UP** ⬆ and **DOWN** ⬇ to select the code page, and press the **SELECT** button to enable the setting. Press **MENU** key to cancel the setting and return to the previous menu.

Note: If printing from enclosed software/driver, the software/driver will send out the command, which will overwrite the setting set from the front panel.

7-bit		8-bit	
code page name	International	code page number	International Character Set




	Character Set		
USA	USA	437	United States
BRI	British	850	Multilingual
GER	German	852	Slavic
FRE	French	860	Portuguese
DAN	Danish	863	Canadian/French
ITA	Italian	865	Nordic
SPA	Spanish		
SWE	Swedish		
SWI	Swiss		

Windows Code Page (SBCS)		Windows Code Page (DBCS)	
code page number	International Character Set	code page number	International Character Set
1252	Latin 1	950	Traditional Chinese Big5
1250	Central Europe	936	Simplified Chinese GBK
1253	Greek	932	Japanese Shift-JIS
1254	Turkish	949	Korean
1251	Cyrillic		
1255	Hebrew		
1256	Arabic		
1257	Baltic		
1258	Vietnam		

ISO Code Page		ISO Code Page	
code page name	International Character Set	code page number	International Character Set
8859-1	Latin 1	8859-7	Greek
8859-2	Latin 2	8859-9	Turkish
8859-3	Latin 3	8859-10	Latin 6
8859-4	Baltic	8859-15	Latin 9
8859-5	Cyrillic		

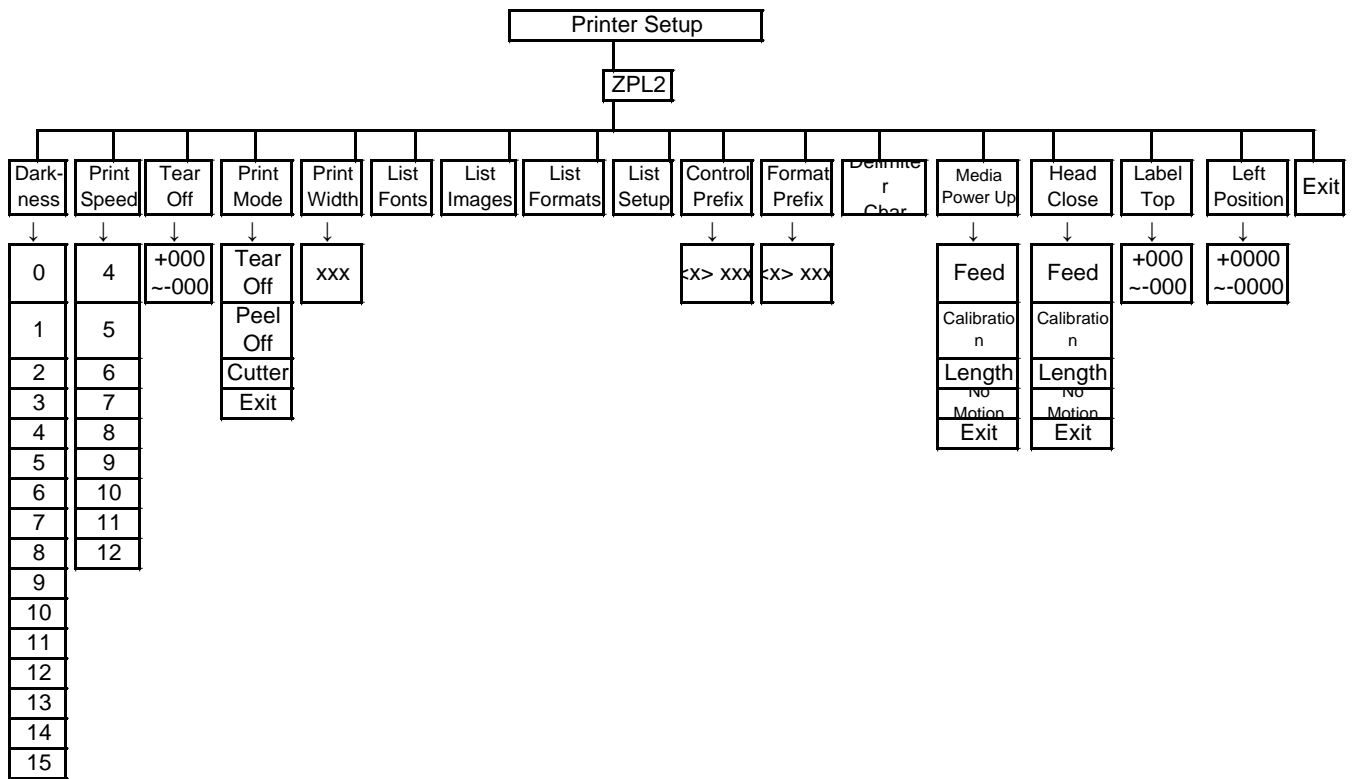
3.1.1-1.9 Country:

Print Setup	11/12	Country	1/23
Reference Y		> 001	
Code Page		002	
> Country		003	

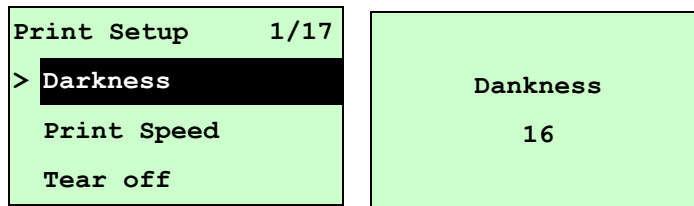
Use this option to set the country code for the LCD display. Press the **UP**  and **DOWN**  to select the country code, and press the **SELECT** button to set the value into printer. When enter this list, the country code in the right side of ">" icon is the printer current setting. Press  **MENU** key to cancel the setting and return to the previous menu.

Code	Country	Code	Country	Code	Country	Code	Country
001	USA	034	Spanish (Spain)	044	United Kingdom	055	Brazil
002	Canadian-French	036	Hungarian	045	Danish	061	English (International)
003	Spanish (Latin America)	038	Yugoslavian	046	Swedish	351	Portuguese
031	Dutch	039	Italian	047	Norwegian	358	Finnish
032	Belgian	041	Switzerland	048	Polish		
033	French (France)	042	Slovak	049	German		

3.1.1-2 Printer Setup (ZPL2)



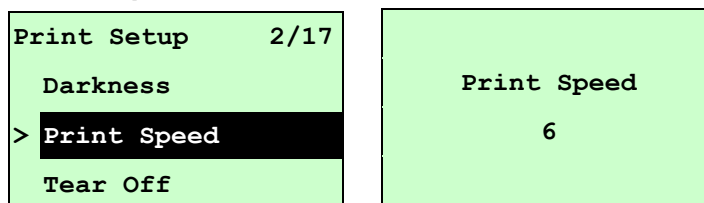
3.1.1-2.1 Darkness:



Use this option to setup printing darkness. The available setting is from 0 to 30, and the step is 1. Printer default density is 16. You may need to adjust your density based on selected media. Press **UP** ⬆ and **DOWN** ⬇ to increase/decrease the printing darkness. Press **SELECT** key to enable the setting. Press **≡ MENU** key to cancel the setting and return to the previous menu.

Note: If printing from enclosed software/driver, the software/driver will send out the command, which will overwrite the setting set from the front panel.

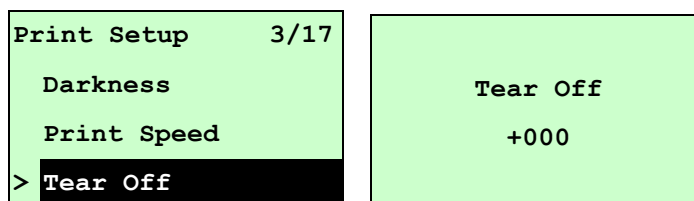
3.1.1-2.2 Print Speed:




Use this option to setup print speed. The each increment/decrement is 1 ips. Press **UP** ⬆ key to raise the print speed, and press **DOWN** ⬇ key to decrease print speed. Press **SELECT** key to set it into printer. Press **≡ MENU** key to cancel the setting and return to the previous menu.

Note: If printing from enclosed software/driver, the software/driver will send out the command, which will overwrite the setting set from the front panel.

3.1.1-2.3 Tear Off:

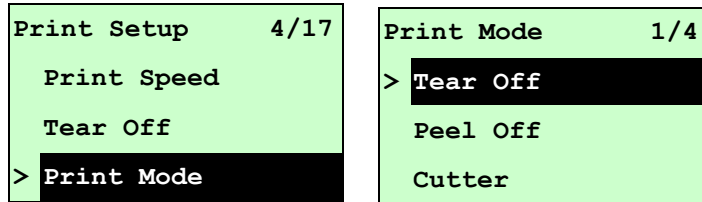





This option is used to fine tune media stop location. Press the **DOWN** ⬇ button to move the cursor from left digit to right digit, and press the **UP** ⬆ button to set the value from "+" to "-" or

“0” to “9”. Press the **SELECT** button to set the value into printer. Press  **MENU** key to cancel the setting and return to the previous menu. The default value is +000.

Note: If printing from enclosed software/driver, the software/driver will send out the command, which will overwrite the setting set from the front panel.

3.1.1-2.4 Print Mode: (Tear Off / Peel Off / Cutter)

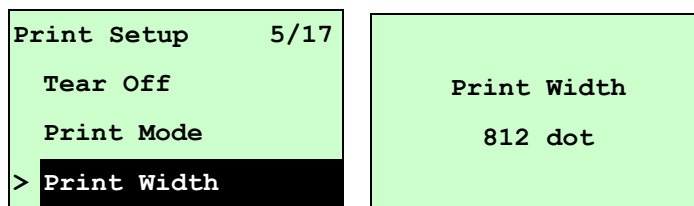





This option is used to set the print mode. Printer default setting is Tear Off. When enter this list, the print mode in the right side of “>” icon is the printer current setting. Press **UP**  and **DOWN**  to select the different print mode and press **SELECT** button to enable the setting. Press  **MENU** key to cancel the setting and return to the previous menu.

Printer Mode	Description
Tear Off	Next label top of form is aligned to the print head burn line location.
Peel Off	Enable the label peel off mode.
Cutter	Enable the label cutter mode.

Note: If printing from enclosed software/driver, the software/driver will send out the command, which will overwrite the setting set from the front panel.

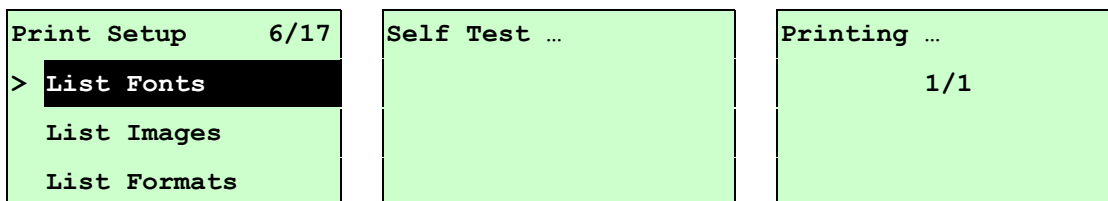
3.1.1-2.5 Print Width:



This option is used to set print width. Press the **DOWN**  button to move the cursor from left digit to right digit, and press the **UP**  button to set the value from “0” to “9” or “dot” to “mm”. Press the **SELECT** button to set the value into printer. Press  **MENU** key to cancel the setting and return to the previous menu.

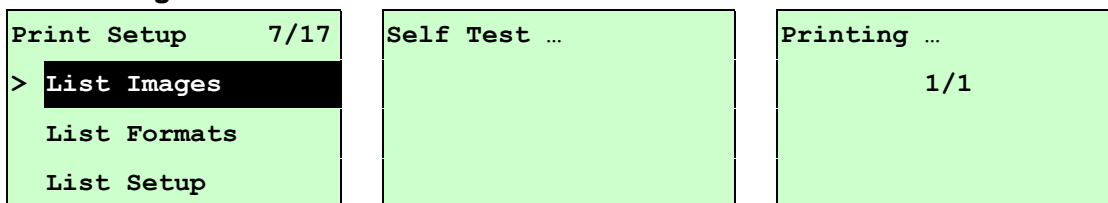
Note: If printing from enclosed software/driver, the software/driver will send out the command, which will overwrite the setting set from the front panel.

3.1.1-2.6 List Fonts:



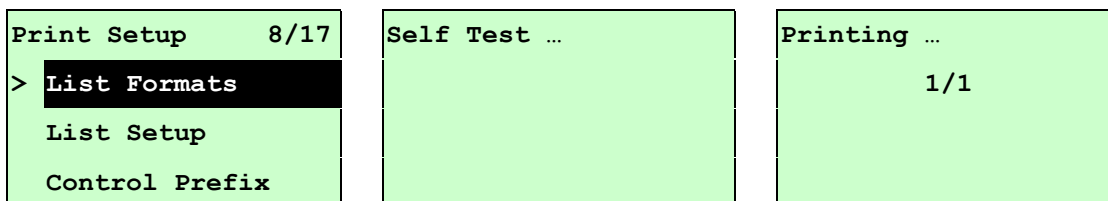
This feature is used to print current printer available fonts list to the label. The fonts stored in the printer's DRAM, Flash or optional memory card. Press **SELECT** button to print the list.

3.1.1-2.7 List Images:



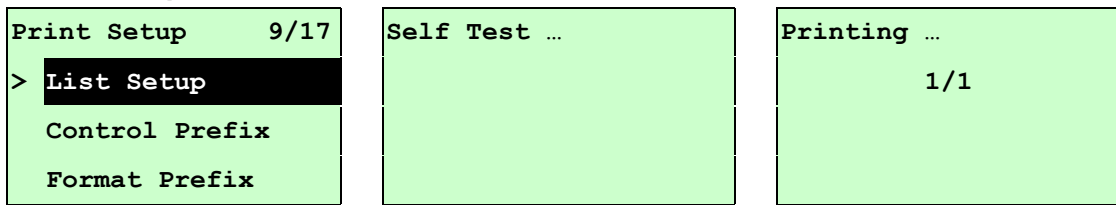
This feature is used to print current printer available images list to the label. The images stored in the printer's DRAM, Flash or optional memory card. Press **SELECT** button to print the list.

3.1.1-2.8 List Formats:



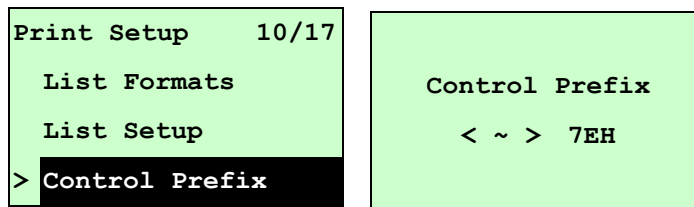
This feature is used to print current printer available formats list to the label. The formats stored in the printer's DRAM, Flash or optional memory card. Press **SELECT** button to print the list.

3.1.1-2.9 List Setup:



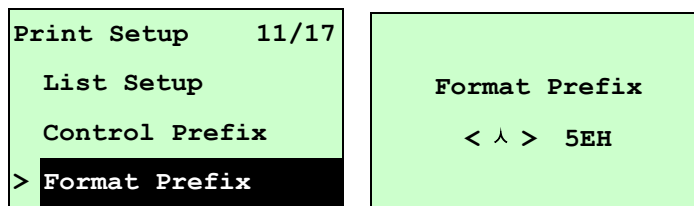
This feature is used to print current printer configuration to the label. Press **SELECT** button to print the list.

3.1.1-2.10 Control Prefix:



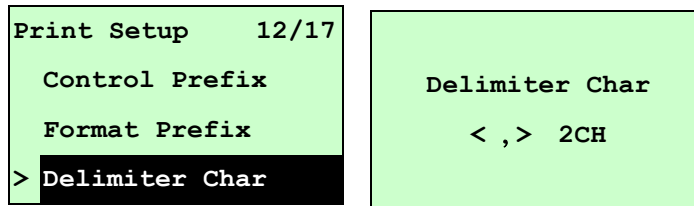
This option is used to set control prefix character. Press the **DOWN** ⏴ button to move the cursor from left digit to right digit, and press the **UP** ⏵ button to set the value from “0” to “9” or “A” to “F”. Press the **SELECT** button to set the value into printer. Press **MENU** key to cancel the setting and return to the previous menu.

3.1.1-2.11 Format Prefix:



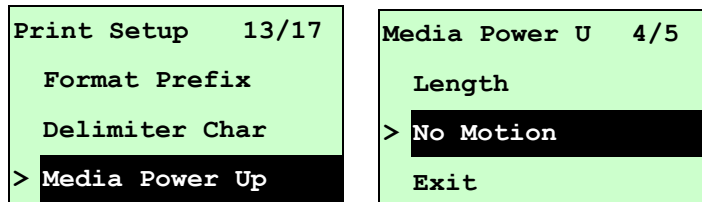
This option is used to set format prefix character. Press the **DOWN** ⏴ button to move the cursor from left digit to right digit, and press the **UP** ⏵ button to set the value from “0” to “9” or “A” to “F”. Press the **SELECT** button to set the value into printer. Press **MENU** key to cancel the setting and return to the previous menu.

3.1.1-2.12 Delimiter Char:



This option is used to set delimiter character. Press the **DOWN** ⏴ button to move the cursor from left digit to right digit, and press the **UP** ⏵ button to set the value from “0” to “9” or “A” to “F”. Press the **SELECT** button to set the value into printer. Press **MENU** key to cancel the setting and return to the previous menu.

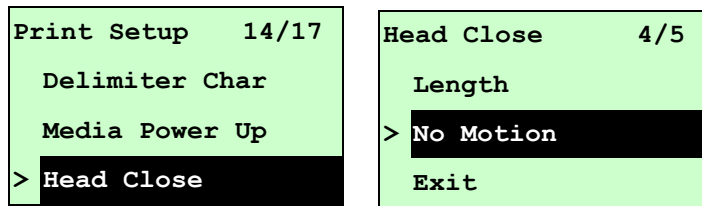
3.1.1-2.13 Media Power Up:



This option is used to set the action of the media when you turn on the printer. Printer default setting is No Motion. When enter this list, the print mode in the right side of “>” icon is the printer current setting. Press **UP** ⏵ and **DOWN** ⏴ to select the different print mode and press **SELECT** button to enable the setting. Press **MENU** key to cancel the setting and return to the previous menu.

Selections	Description
Feed	Printer will advance one label
Calibration	Printer will calibration the sensor levels, determine length and feed label
Length	Printer determine length and feed label
No Motion	Printer will not move media

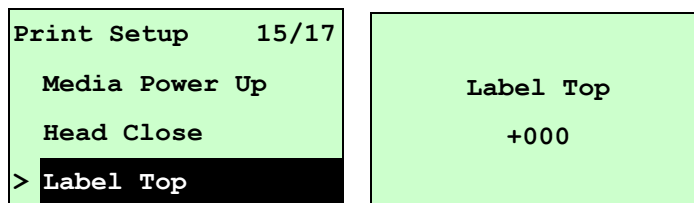
3.1.1-2.14 Head Close:



This option is used to set the action of the media when you close the printhead. Printer default setting is No Motion. When enter this list, the print mode in the right side of “>” icon is the printer current setting. Press **UP** ⤴ and **DOWN** ⤵ to select the different print mode and press **SELECT** button to enable the setting. Press **MENU** key to cancel the setting and return to the previous menu.

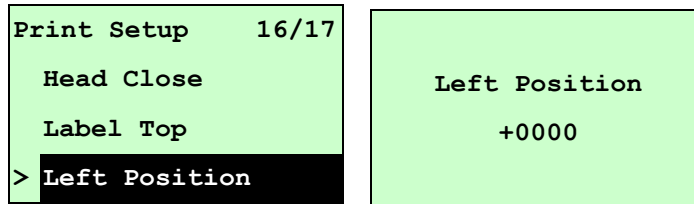
Selections	Description
Feed	Printer will advance one label
Calibration	Printer will calibration the sensor levels, determine length and feed label
Length	Printer determine length and feed label
No Motion	Printer will not move media

3.1.1-2.15 Label Top:



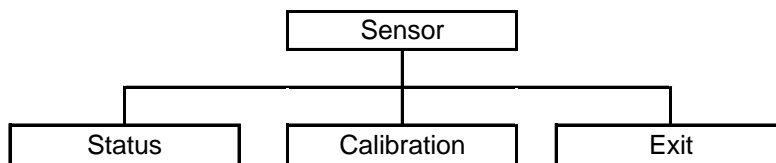
This option is used to adjust print position vertically on the label. Press the **DOWN** ⤵ button to move the cursor from left digit to right digit, and press the **UP** ⤴ button to set the value from “+” to “-” or “0” to “1/2”. Press the **SELECT** button to set the value into printer. Press **MENU** key to cancel the setting and return to the previous menu. The default value is +000 and range is -120 to +120 dots.

3.1.1-2.16 Left Position:



This option is used to adjust print position horizontally on the label. Press the **DOWN** ⏴ button to move the cursor from left digit to right digit, and press the **UP** ⏵ button to set the value from “+” to “-” or “0” to “9”. Press the **SELECT** button to set the value into printer. Press **MENU** key to cancel the setting and return to the previous menu. The default value is +0000 and range is -9999 to +9999 dots.

3.1.2 Sensor



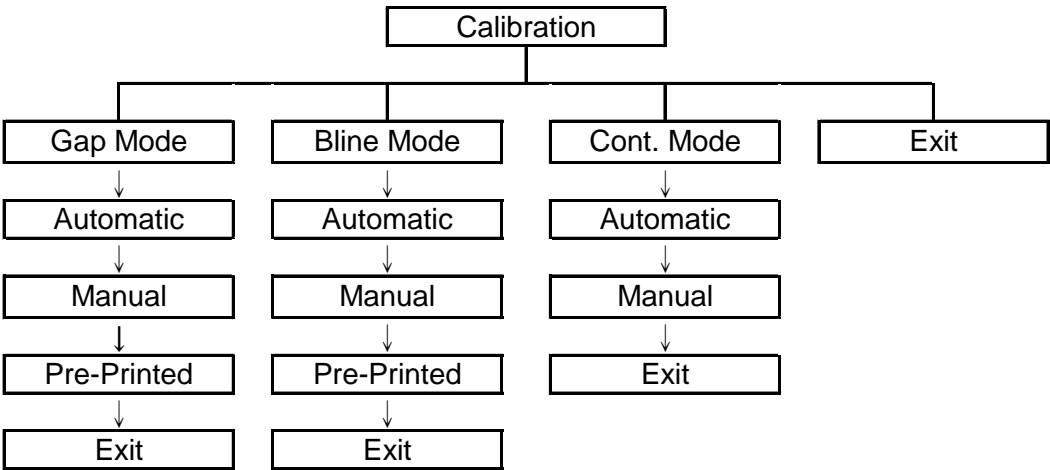
3.1.2.1 Status

This function is available to check the printer's sensor status. When enter the [Status] option, you will see following message.

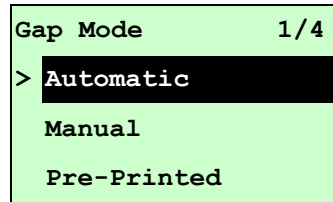
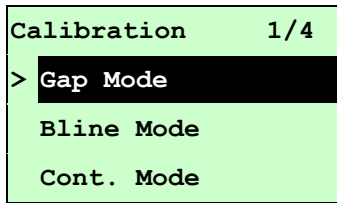
Paper Len.	812
Gap Size	24
Intensity	3
Ref. Level	512

3.1.2.2 Calibration

This option is used to set the media sensor type and calibrate the selected sensor. We recommend to calibrate the sensor before printing when changing the media.



A. Gap Mode

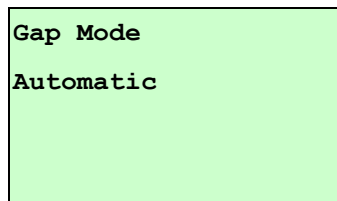


Press the **UP** ⤴ and **DOWN** ⤵ buttons to scroll the cursor to the media type and press the **SELECT** button to enter the sensor calibration mode.

Note: *If printing from enclosed software/driver, the software/driver will send out the GAP or BLINE command, which will overwrite the sensor type setting set from the front panel.*

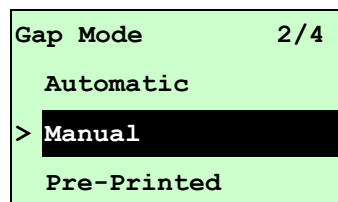
A-1 Automatic

When enter the [Automatic] option, you will see following message, and printer will feed 2 to 3 gap labels to calibrate the sensor sensitivity automatically. When calibration is completed, the LCD screen will return to the previous menu.

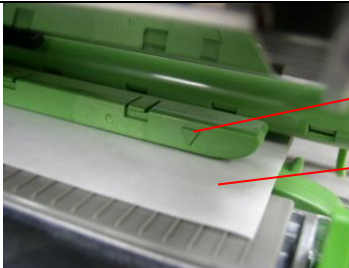



A-2 Manual

In case “Automatic” sensor calibration cannot apply to the media, please use “Manual” function to calibrate the gap sensor manually.

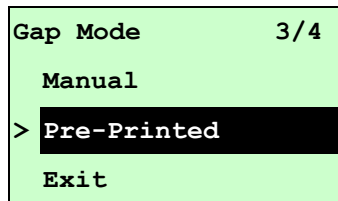


When enter [Manual] option, you will see following message. Please complete those steps :

<p>Paper Len. 00812 dot</p>	<p>1. Press the DOWN ⏴ button to move the cursor from left digit to right digit, and press the UP ⏵ button to set the value from “0” to “9” and the “dot/mm/ inch”. Press the SELECT button to set the paper length into the printer.</p>
<p>Gap Size 0024 dot</p>	<p>2. Press the DOWN ⏴ button to move the cursor from left digit to right digit, and press the UP ⏵ button to set the value from “0” to “9” and the “dot/mm/ inch”. Press the SELECT button to set the gap size into the printer.</p>
<p>Gap Mode Scan Backing Intensity x Ref. Level xxx</p>	<p>3. Open the print head mechanism, put the label backing (liner) under the media sensor. Press the SELECT button to set the value into the printer.</p>
	<p>Media sensor location Label backing (liner)</p>
<p>Gap Mode Scan Paper Intensity x Ref. Level xxx</p>	<p>4. Then, Put the label with liner under the media sensor. Press the SELECT button to set the value into the printer.</p>
	<p>Media sensor location Label with liner</p>
<p>Gap Mode Complete Intensity x Ref. Level xxx</p>	<p>5. The gap sensor calibration is complete. Press the SELECT button the LCD screen will return to the previous menu.</p>

A-3 Pre-Printed

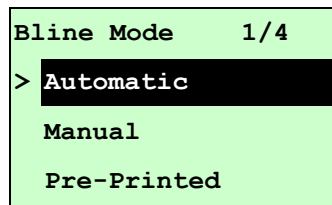
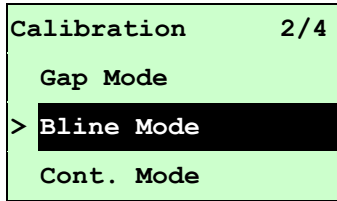
This function will need to set the paper length and gap size before auto-calibrate the sensor sensitivity. It can get the sensor sensitivity more accurately for pre-printed media.



When enter [Pre-Printed] option, you will see following message. Please complete there steps :

<div>Paper Len. 00812 dot</div>	1. Press the DOWN ⬇ button to move the cursor from left digit to right digit, and press the UP ⬆ button to set the value from "0" to "9" and the "dot/mm/ inch". Press the SELECT button to set the paper length into the printer.
<div>Gap Siz 0024 dot</div>	2. Press the DOWN ⬇ button to move the cursor from left digit to right digit, and press the UP ⬆ button to set the value from "0" to "9" and the "dot/mm/ inch". Press the SELECT button to set the gap size into the printer.
<div>Gap Mode Pre-Printed</div>	3. Then, printer will feed labels to calibrate the sensor sensitivity automatically. When calibration is completed, the LCD screen will return to the previous menu.

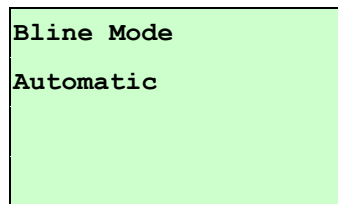
B. Bline Mode



Press the **UP** ⤴ and **DOWN** ⤵ buttons to scroll the cursor to the sensor type. Press the **SELECT** button to enter the black-mark sensor calibration mode.

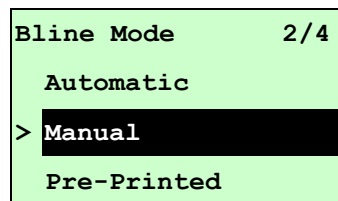
B-1 Automatic

When enter the [Automatic] option, you will see following message and printer will feed the black mark label to calibrate the sensor sensitivity automatically. When calibration process is completed, the LCD screen will return to the previous menu.

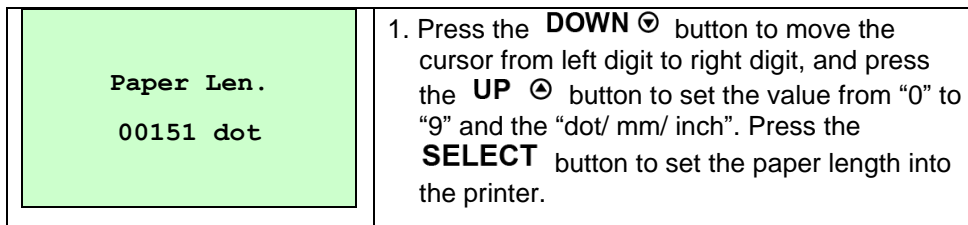


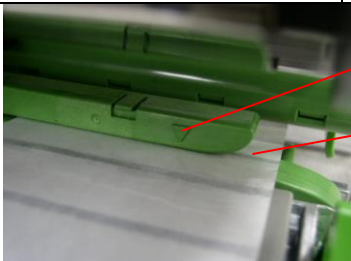
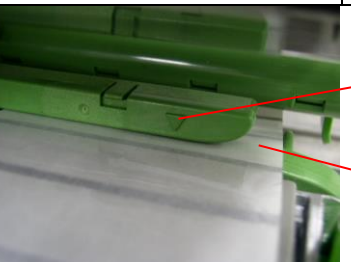
B-2 Manual

In case “Automatic” sensor calibration cannot apply to the media, please use “Manual” function to calibrate the bline sensor manually.



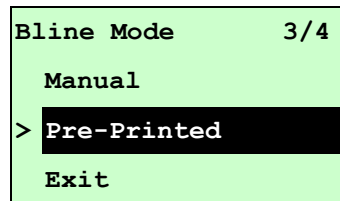
When enter [Manual] option, you will see following message. Please complete there steps :



<p style="text-align: center;">Bline Size</p> <p style="text-align: center;">0024 dot</p>	<p>2. Press the DOWN ⏴ button to move the cursor from left digit to right digit, and press the UP ⏵ button to set the value from “0” to “9” and the “dot/ mm/ inch”. Press the SELECT button to set the bline size into the printer.</p>
<p>Bline Mode</p> <p>Scan Mark</p> <p>Intensity x</p> <p>Ref. Level xxx</p>	<p>3. Open the print head mechanism, put the black mark under the media sensor. Press the SELECT button to set the value into the printer.</p>
	<p>Media sensor</p> <p>Black mark</p>
<p>Bline Mode</p> <p>Scan Paper</p> <p>Intensity x</p> <p>Ref. Level xxx</p>	<p>4. Then, put the label without black mark under the media sensor. Press the SELECT button to set the value into the printer.</p>
	<p>Media sensor</p> <p>Label without black mark</p>
<p>Note:</p> <p>Normally, the value of “Ref. Level” for mark should be larger than paper for over 128. If the media sensor fails to do so, you have to manually change the Intensity by pressing UP ⏵ and DOWN ⏴ to reach the above value.</p>	
<p>Bline Mode</p> <p>Complete</p> <p>Intensity x</p> <p>Ref. Level xxx</p>	<p>5. The bline sensor calibration is complete. Press the SELECT button the LCD screen will return to the previous menu.</p>

B-3 Pre-Printed

This function will need to set the paper length and gap size before auto-calibrate the sensor sensitivity. It can get the sensor sensitivity more accurately for pre-printed media.



When enter [Pre-Printed] option, you will see following message. Please complete there steps :

Paper Len. 00812 dot	1. Press the DOWN ⏴ button to move the cursor from left digit to right digit, and press the UP ⏵ button to set the value from "0" to "9" and the "dot/mm/ inch". Press the SELECT button to set the paper length into the printer.
Bline Size 0024 dot	2. Press the DOWN ⏴ button to move the cursor from left digit to right digit, and press the UP ⏵ button to set the value from "0" to "9" and the "dot/mm/ inch". Press the SELECT button to set the bline size into the printer.
Bline Mode Pre-Printed	3. Then, printer will feed labels to calibrate the sensor sensitivity automatically. When calibration is completed, the LCD screen will return to the previous menu.

C. Cont. Mode

```
Calibration      3/4
  Bline Mode
> Cont. Mode
  Exit
```

```
Cont. Mode      1/3
> Automatic
  Manual
  Exit
```

Press the **UP** ⬆ and **DOWN** ⬇ buttons to scroll the cursor to the sensor type. Press the **SELECT** button to enter the black-mark sensor calibration mode.

C-1 Automatic

When enter the [Automatic] option, you will see following message and printer will calibrate the sensor sensitivity automatically. When calibration process is completed, the LCD screen will return to the previous menu.

```
Cont. Mode
Automatic
```

C-2 Manual

In case “Automatic” sensor calibration cannot apply to the media, please use “Manual” function to calibrate the sensor manually.

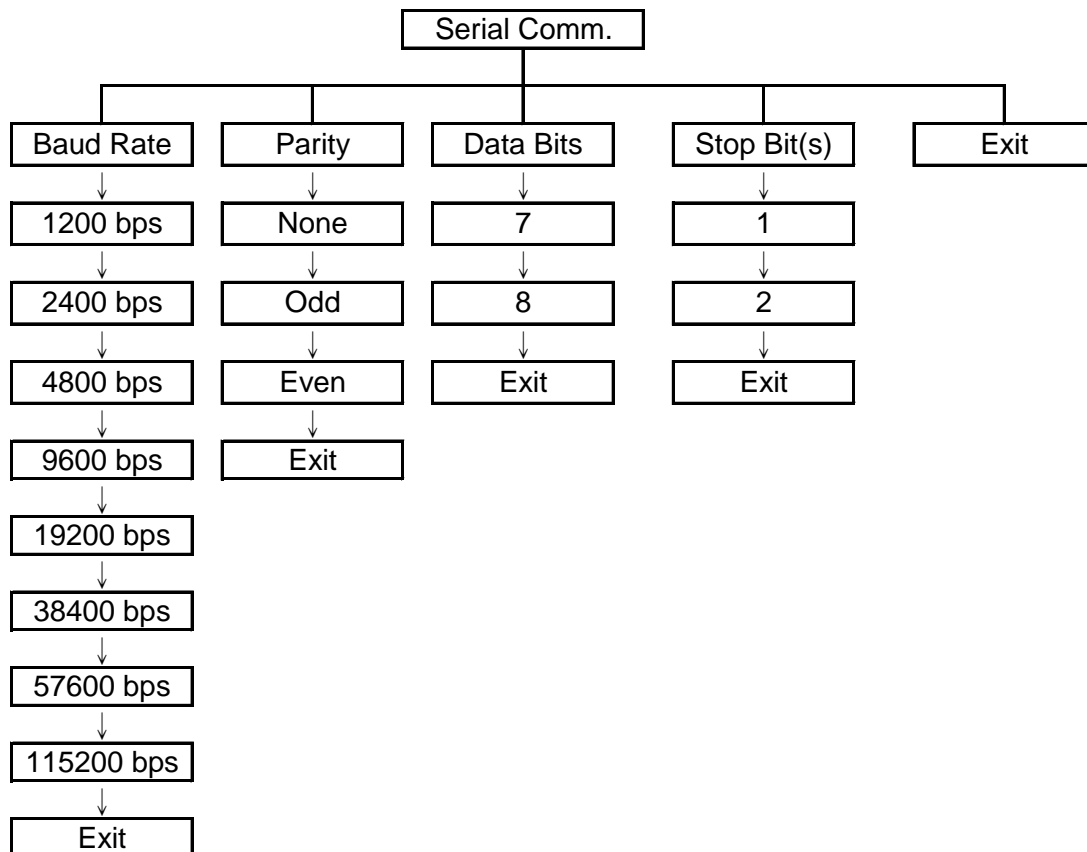
```
Cont. Mode      2/3
  Automatic
> Manual
  Exit
```

When enter [Manual] option, you will see following message. Please complete there steps :

<pre>Cont. Mode Remove Label Intensity x Ref. Level xxx</pre>	<p>1. Remove the continuous label. Press the SELECT button to set the value into the printer.</p>
---	--

<div> Cont. Mode Scan Paper Intensity x Ref. Level xxx </div>	2. Then, put the continuous label under the media sensor. Press the SELECT button to set the value into the printer.
<div> Cont. Mode Complete Intensity x Ref. Level xxx </div>	3. The sensor calibration is complete. Press the SELECT button the LCD screen will return to the previous menu.

3.1.3 Serial Comm.



3.1.3.1 Baud Rate

Serial Comm.	1/5	Baud Rate	4/9
> Baud Rate		> 9600 bps	
Parity		19200 bps	
Data Bits		38400 bps	

This option is used to set the RS-232 baud rate. The default setting is 9600 bps.

Press **UP** ⬆ and **DOWN** ⬇ buttons to select the different baud rate and press **SELECT** button to set the value into printer. When you enter this list, the baud rate value in the right side of ">" icon is the current setting in the printer. Press **MENU** key to cancel the setting and return to the previous menu.

3.1.3.2 Parity

Serial Comm.	2/5	Parity	1/4
Baud Rate		> None	
> Parity		Odd	
Data Bits		Even	

This option is used to set the RS-232 parity. The default setting is "None". Press **UP** ⬆ and **DOWN** ⬇ buttons to select the different parity and press **SELECT** button to set the value into printer. When you enter this list, the parity in the right side of ">" is the printer current setting. Press **MENU** key to cancel the setting and return to the previous menu.

3.1.3.3 Data Bits:

Serial Comm.	3/5	Data Bits	2/3
Baud Rate		7	
Parity		> 8	
> Data Bits		Exit	

This option is used to set the RS-232 Data Bits. The default setting is "8" data bits. Press **UP** ⬆ and **DOWN** ⬇ buttons to select the different Data Bits and press **SELECT** button to set the value into printer. When you enter this list, the Data Bits in the right side of ">" icon is the printer current setting. Press **MENU** key to cancel the setting and return to the previous menu.

3.1.3.4 Stop Bit(s):


```
Serial Comm.      4/5
  Parity
  Data Bits
> Stop Bit(s)
```

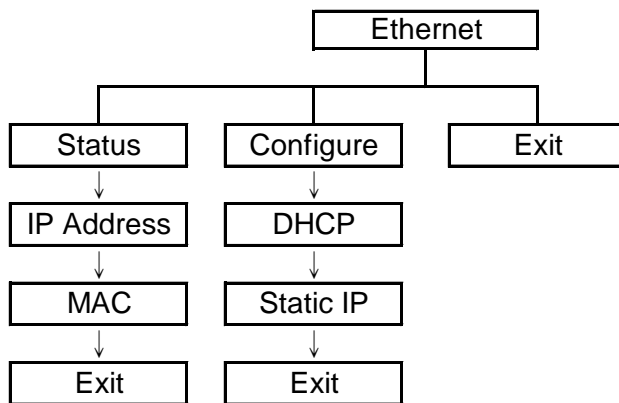
```
Stop Bit(s)      1/3
> 1
  2
  Exit
```

This option is used to set the RS-232 Stop Bits. The default setting is “1” stop bit. Press **UP** ⬆ and **DOWN** ⬇ buttons to select the different Stop Bits and press **SELECT** button to set the value into printer. When you enter this list, the option in the right side of “>” icon is the printer current setting. Press **MENU** key to cancel the setting and return to the previous menu.

3.1.4 Ethernet

Use this menu to configure internal Ethernet configuration check the printer's Ethernet module status, and reset the Ethernet module. This function is available on the LCD display when Ethernet card is installed.

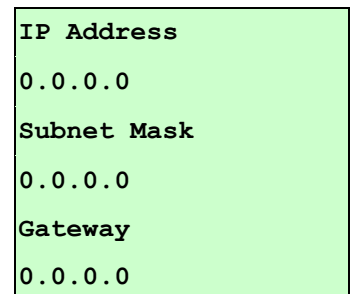
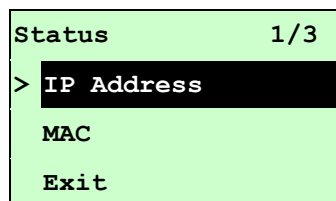
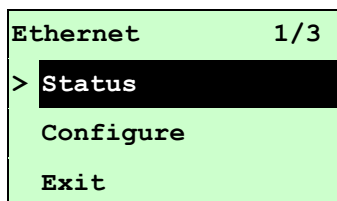
Press **UP** ⬆ and **DOWN** ⬇ buttons to select the different options and press **SELECT** button to enter the option. Press  **MENU** key to cancel the setting and return to the previous menu.




3.1.4.1 Status: (IP Address / MAC)

Use this menu to check the Ethernet setting status.

3.1.4.1.1 IP Address




The IP address information will be shown on the LCD display. Please press **SELECT** or  **MENU** button to return to the previous menu.

3.1.4.1.2 MAC

```
Ethernet      1/3
> Status
Configure
Exit
```

```
Status      2/3
IP Address
> MAC
Exit
```

```
MAC Address
001B82-FF0918
```

The MAC address information will be shown on the LCD display. Please press **SELECT** or  **MENU** button to return to the previous menu.




3.1.4.2 Configure: (DHCP / Static IP)

Use this menu to set the printer's DHCP and Static IP.

3.1.4.2.1 DHCP

```
Ethernet      2/4
Status
> Configure
Reset
```


```
Configure     1/3
> DHCP
Static IP
Exit
```

Press **UP**  and **DOWN**  buttons to select the DHCP function and press **SELECT** to enter. Press  **MENU** key to cancel the setting and return to the previous menu.

```
          DHCP

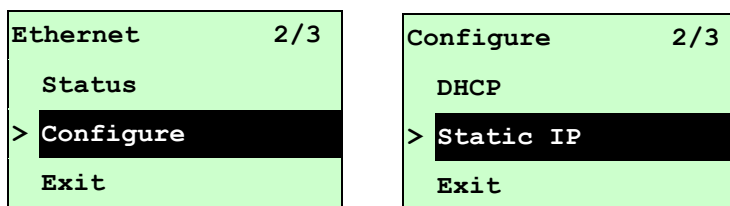
SELECT:      YES
MENU:        NO
```

Press **SELECT** button the printer will set DHCP and restart to reset the setting.

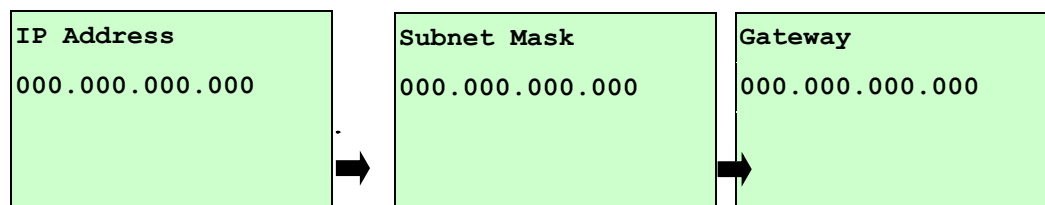
Press  **MENU** button to return to the previous menu.

3.1.4.2.2 Static IP

Use this menu to set the printer's IP address, subnet mask and gateway.



Press **UP** and **DOWN** buttons to select the different options and press **SELECT** button to enter the option. Press **MENU** key to cancel the setting and return to the previous menu.



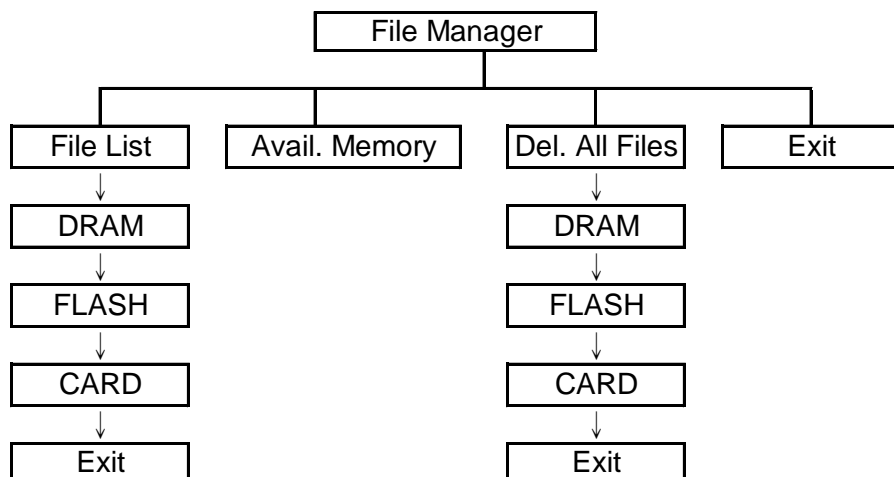
Press **DOWN** button to move the cursor from left to right digits and press the **UP** button to scroll the value from "0" to "9". Press **SELECT** button to next setting.

Static IP	
SELECT:	YES
MENU:	NO

Press the **SELECT** button printer will restart to reset the Ethernet module setting. Press **MENU** key to cancel the setting.

3.2 File Manager

This feature is used to check the printer available memory and file list.



3.2.1 File List


Use this menu to show, delete and run (.BAS) the files saved in the printer DRAM/Flash/Card memory.

To show the files :

```
File Manager      1/4
> File List
  Avail. Memory
  Del. All Files
```

```
File List        2/4
> FLASH
  CARD
  Exit
```

```
FLASH File List
> DEMO.TTF
  DEMO.BAS
```

To delete the file : Please follow the order to press the **DOWN**  button.

```
FLASH File List
> DEMO.TTF
  DEMO.BAS
```

```
DEMO.TTF
1.75 MB
DOWN:      Delete
```

To run the file (.BAS) : Please follow the order to press the **SELECT** button.

```
FLASH File List
  DEMO.TTF
> DEMO.BAS
```

```
DEMO.BAS
406 Byte(S)
DOWN:      Delete
SELECT:    Run
```

3.2.2 Avail. Memory

Use this menu to show available memory space.

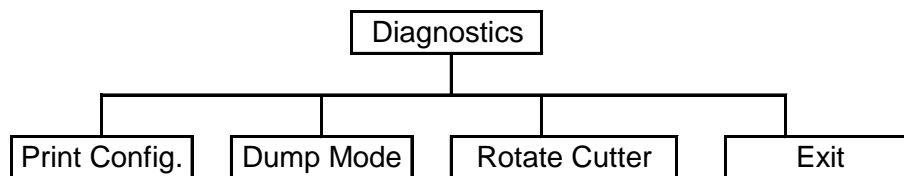
File Manager	2/4	Avail. Memory	
File List		DRAM:	256 KB
> Avail. Memory		FALSH:	6656 KB
Del. All Files		CARD:	0 KB

3.2.3 Del. All Files

Use this menu to delete all files. Press **SELECT** button to delete all files in the device. Press **MENU** to cancel deleting files and go back to previous menu.

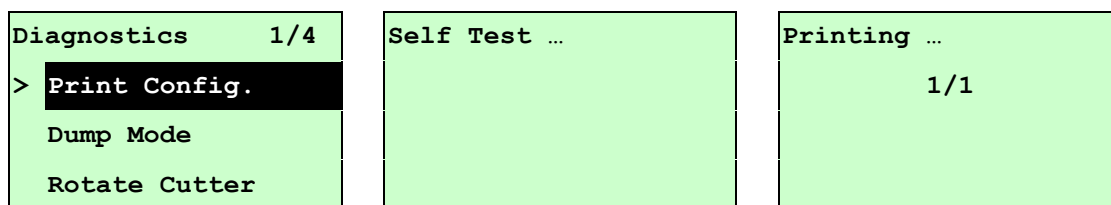
File Manager	3/4	File List	1/4	Del. All Files
File List		> DRAM		
Avail. Memory		FALSH		SELECT: YES
> Del. All File		CARD		MENU: NO

3.3 Diagnostics



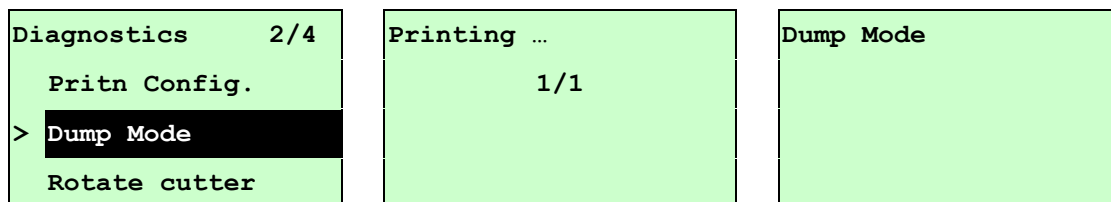
3.3.1 Print Config.

This feature is used to print current printer configuration to the label. On the configuration printout, there is a print head test pattern, which is useful for checking if there is any dot damage on the print head heater element. (Please refer to section 4.2.)



3.3.2 Dump Mode

Captures the data from the communications port and prints out the data received by printer. In the dump mode, all characters will be printed in 2 columns as following. The left side characters are received from your system and right side data are the corresponding hexadecimal value of the characters. It allows users or engineers to verify and debug the program. (Please refer to section 4.2)



Note:

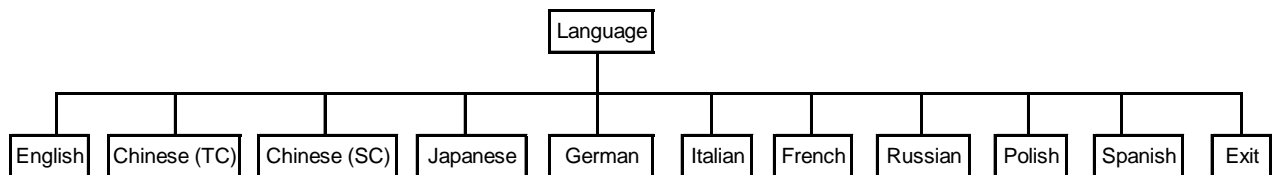
- 1. Dump mode requires 4" wide paper width.**
- 2. Turn off / on the power to resume printer for normal printing.**
- 3. Press FEED button to back to the previous menu.**

3.3.3 Rotate Cutter




In case paper is jammed in the cutter, this feature can rotate the cutter blade forward or reverse direction, which is helpful to remove the jammed paper easily from the cutter.

Diagnostics 3/4	UP: Fwd.
Print Config.	DOWN: Rev.
Dump Mode	
> Rotate Cutter	MENU: Exit

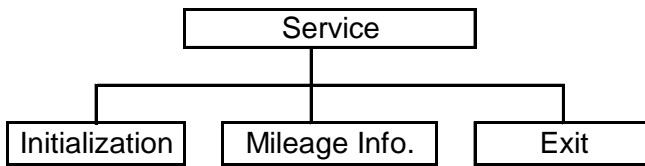
3.4 Language



This option is used to setup the language on LCD display.

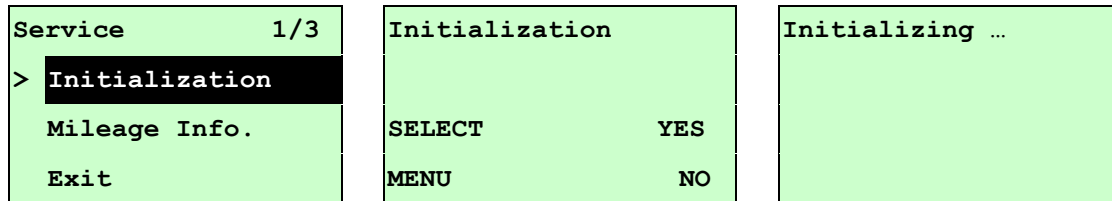
Press **UP**  and **DOWN**  buttons to scroll the cursor to desire language and press **SELECT** button to select this option. Press  **MENU** key to cancel the setting and return to the previous menu. The default language setting is English.

3.5 Service



This feature is used to restore printer settings to defaults and display printer mileage information.

3.5.1 Initialization



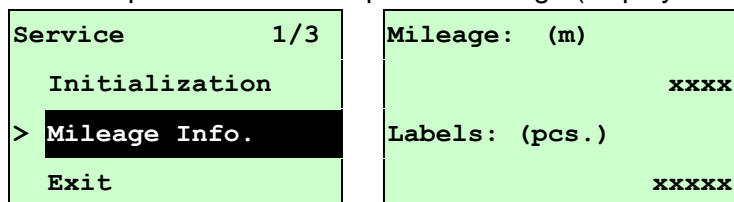
The printer settings are restored to defaults once printer is initialized. (Please refer to section 4.2 for default settings.)

Note :

When printer initialization is done, please calibrate the gap or black mark sensor before printing.

3.5.2 Mileage Info.

Use this option to check the printed mileage (displayed in meter).

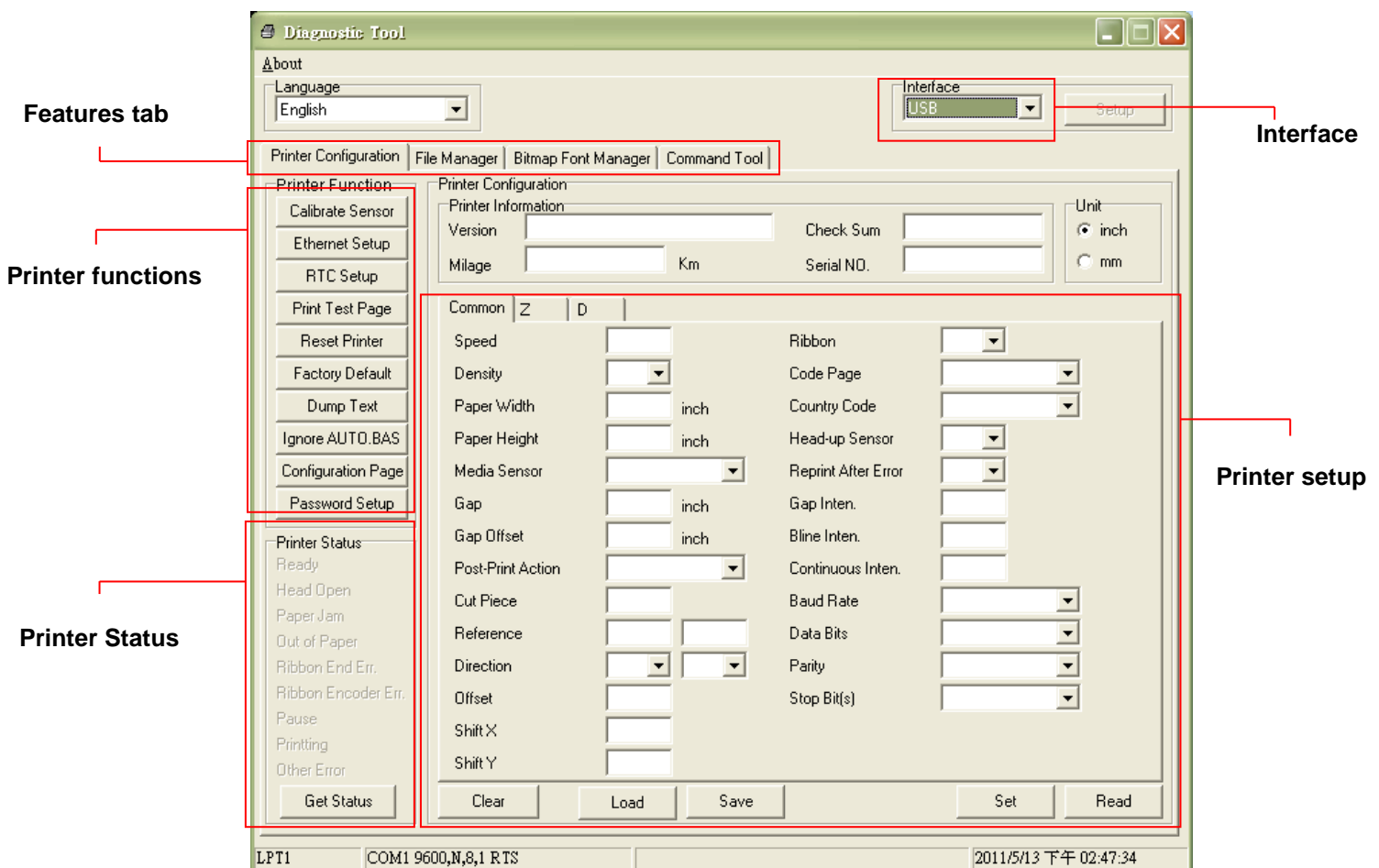


4. Diagnostic Tool

Diagnostic Utility is an integrated tool incorporating features that enable you to explore a printer's settings/status; change a printer's settings; download graphics, fonts and firmware; create a printer bitmap font; and send additional commands to a printer. With the aid of this powerful tool, you can review printer status and settings in an instant, which makes it much easier to troubleshoot problems and other issues.

4.1 Start the Diagnostic Tool

1. Double click on the Diagnostic tool icon   to start the software.
2. There are four features (Printer Configuration, File Manager, Bitmap Font Manager, Command Tool) included in the Diagnostic utility.



4.2 Printer Function

1. Select the PC interface connected with bar code printer.
2. Click the “Printer Function” button to setup.
3. The detail functions in the Printer Function Group are listed as below.

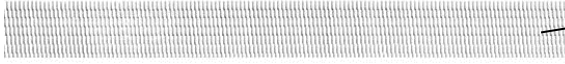
	Function	Description
Printer Function		
Calibrate Sensor	Calibrate Sensor	Calibrate the sensor specified in the Printer Setup group media sensor field
Ethernet Setup	Ethernet Setup	Setup the IP address, subnet mask, gateway for the on board Ethernet
RTC Setup	RTC Setup	Synchronize printer Real Time Clock with PC
Print Test Page	Print Test Page	Print a test page
Reset Printer	Reset Printer	Reboot printer
Factory Default	Factory Default	Initialize the printer and restore the settings to factory default.
Dump Text	Dump Text	To activate the printer dump mode.
Ignore AUTO.BAS	Ignore AUTO.BAS	Ignore the downloaded AUTO.BAS program
Configuration Page	Configuration Page	Print printer configuration
Password Setup	Password Setup	Set the password to protect the settings

The factory default settings are listed as below.

Parameter	Default setting
Speed	203dpi: 5 IPS (127 mm/sec) 300dpi: 3 IPS (76.2 mm/sec)
Density	8
Label width	4.00" (101.6 mm)
Label height	4.00" (101.6 mm)
Sensor type	Gap sensor
Gap setting	0.12" (3.0 mm)
Print direction	0
Reference point	0,0 (upper left corner)
Offset	0
Print mode	Batch mode
Serial port settings	9600 bps, none parity, 8 data bits, 1 stop bit
Code page	850
Country code	001
Clear flash memory	No

Shift X	0
Shift Y	0
Gap sensor sensitivity	3 (Will be reset. Need to re-calibrate the gap sensor)
Bline sensor sensitivity	2 (Will be reset. Need to re-calibrate the gap sensor)
Language	English
IP address	DHCP

Configuration Page

Self-test printout	
PRINTER INFO. XXXXX Version: X.XX EZ SERIAL NO.: XXXXXXXXXX MILAGE(m): 25 CHECKSUM: 07B575A3 SERIAL PORT: 9600,N,8,1 CODE PAGE: 850 COUNTRY CODE: 001 SPEED: 3 INCH DENSITY: 8.0 SIZE: 4.00 , 2.90 BLINE: 0.12 , 0.00 TRANSPARENCE: 2 HOST NAME: PS-600002 MAC ADDRESS: 00-1B-82-60-00-02 DHCP ENABLED: YES IP ADDRESS: 0.0.0.0 SUBNET MASK: 0.0.0.0 DEFAULT GATEWAY: 0.0.0.0 ***** FILE LIST: DRAM FILE: 0 FILE(S) FLASH FILE: 0 FILE(S) PHYSICAL DRAM: XXXX KBYTES AVAILABLE DRAM: XXX KBYTES FREE PHYSICAL FLASH: XXXX KBYTES AVAILABLE FLASH: XXXX KBYTES FREE END OF FILE LIST ***** 	Printer model name & Main board firmware version Printer serial number Printed mileage Main board firmware checksum Serial port setting Code page Country code Print speed Print darkness Label size (width, height) Black mark or gap size (vertical gap, offset) Sensor sensitivity Ethernet settings information (option) File management information Print head test pattern

Dump Text

DOWNLOAD	0D 0A 44 4F 57 4E 4C 4F 4I
D „TEST2.	44 20 22 54 45 53 54 32 2E
DAT“,5,CL	44 41 54 22 2C 35 2C 43 4C
S DOWNLOAD	53 0D 0A 44 4F 57 4E 4C 4F
AD F,“TES	41 44 20 46 2C 22 54 45 53
T4.DAT“,5	54 34 2E 44 41 54 22 2C 35
,CLS DOW	2C 43 4C 53 0D 0A 44 4F 57
NLOAD „TE	4E 4C 4F 41 44 20 22 54 45
ST2.DAT“,	53 54 32 2E 44 41 54 22 2C
5,CLS DO	35 2C 43 4C 53 0D 0A 44 4F
WNLOAD F,	57 4E 4C 4F 41 44 20 46 2C
„TEST4.DA	22 54 45 53 54 34 2E 44 41
T“,5,CLS	54 22 2C 35 2C 43 4C 53 0D
DOWNLOAD	0A 44 4F 57 4E 4C 4F 41 44
“TEST2.D	20 22 54 45 53 54 32 2E 44
AT“,5,CLS	41 54 22 2C 35 2C 43 4C 53
DOWNLOAD	0D 0A 44 4F 57 4E 4C 4F 4I
D F,“TEST	44 20 46 2C 22 54 45 53 54
4.DAT“,5,	34 2E 44 41 54 22 2C 35 2C
CLS	43 4C 53 0D 0A

ASCII Data

Hexadecimal data related to left
column of ASCII data

Note:


- 1. Dump mode requires 4" wide paper width.**
- 2. Turn off / on the power to resume printer for normal printing.**

For more information about Diagnostic Tool, please refer to the diagnostic utility quick start guide in the CD disk \ Utilities directory.

5 Setting Ethernet by Diagnostic Utility (Option)

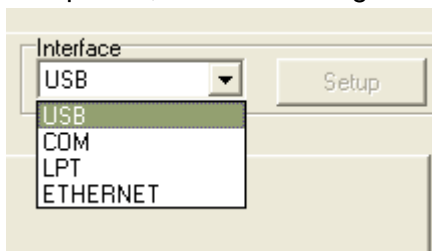
The Diagnostic Utility is enclosed in the CD disk \Utilities directory. Users can use Diagnostic Tool to setup the Ethernet by RS-232, USB and Ethernet interfaces. The following contents will instruct users how to configure the Ethernet by these three interfaces.

5.1 Using USB interface to setup Ethernet interface

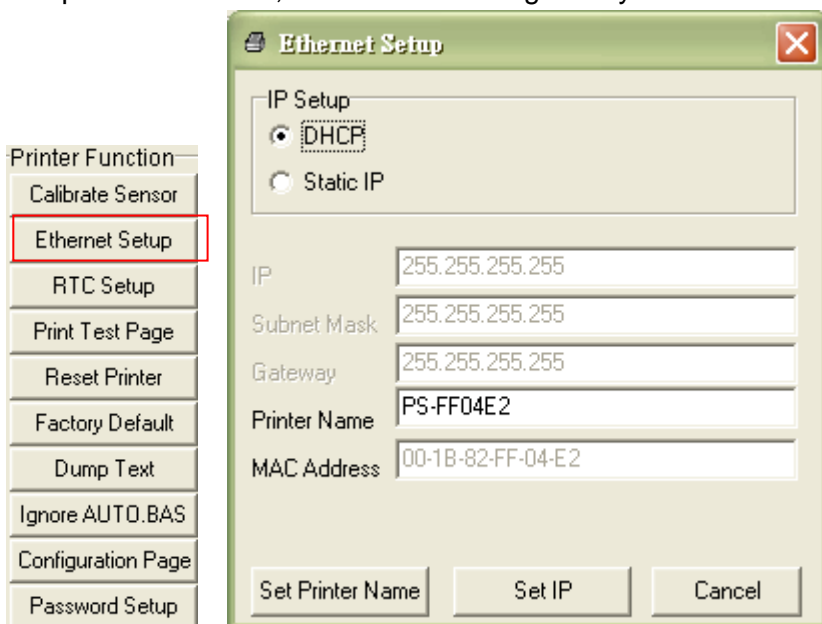
1. Connect the USB cable between the computer and the printer.
2. Turn on the printer power.
3. Start the Diagnostic Utility by double clicking on the  **DiagTool.exe** icon.

Note: This utility works with printer firmware V6.00 and later versions.


4. The Diagnostic Utility default interface setting is USB interface. If USB interface is connected with printer, no other settings need to be changed in the interface field.



5. Click on the “Ethernet Setup” button from “Printer Function” group in Printer Configuration tab to setup the IP address, subnet mask and gateway for the on board Ethernet.



5.2 Using RS-232 interface to setup Ethernet interface

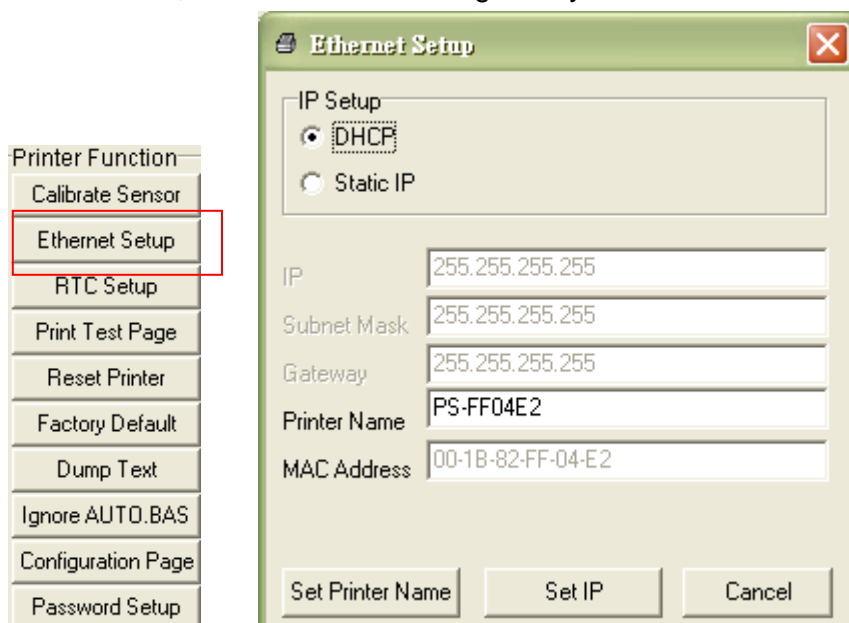
1. Connect the computer and the printer with a RS-232 cable.
2. Turn on the printer power.
3. Start the Diagnostic Utility by double clicks on the  icon.

Note: This utility works with printer firmware V6.00 and later versions.


4. Select “COM” as interface then click on the “Setup” button to setup the serial port baud rate, parity check, data bits, stop bit and flow control parameters.



5. Click on the “Ethernet Setup” button from printer function of Printer Configuration tab to setup the IP address, subnet mask and the gateway for the on board Ethernet.

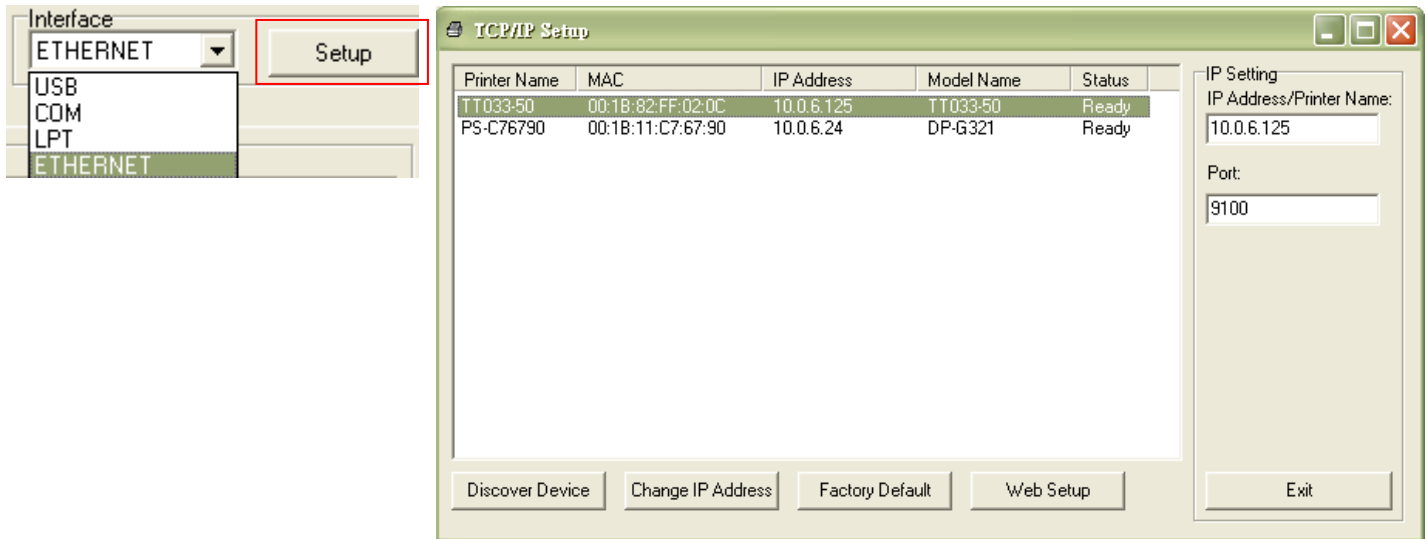


5.3 Using Ethernet interface to setup Ethernet interface

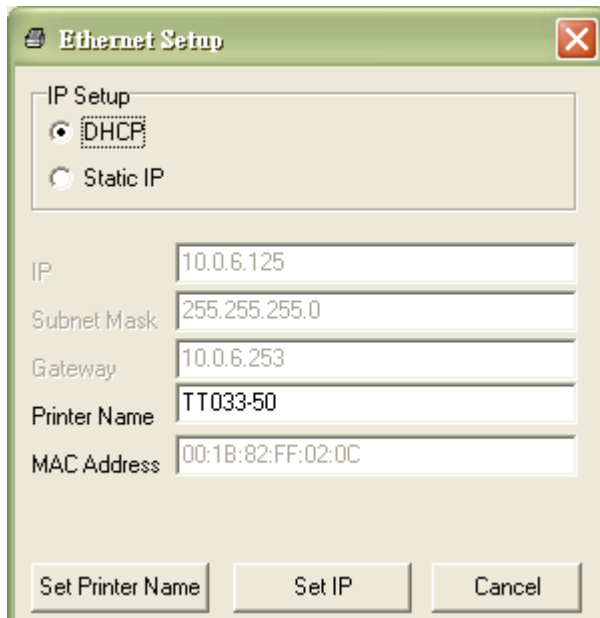
1. Connect the computer and the printer to the LAN.
2. Turn on the printer power.
3. Start the Diagnostic Utility by double clicks on the  icon.

Note: This utility works with printer firmware V6.00 and later versions.

4. Select “Ethernet” as the interface then click on the “Setup” button to setup the IP address, subnet mask and gateway for the on board Ethernet.



5. Click the “Discover Device” button to explore the printers that exist on the network.
6. Select the printer in the left side of listed printers, the correspondent IP address will be shown in the right side “IP address/Printer Name” field.
7. Click “Change IP Address” to configure the IP address obtained by DHCP or static.



The default IP address is obtained by DHCP. To change the setting to static IP address, click “Static IP” radio button then enter the IP address, subnet mask and gateway. Click “Set IP” to take effect the settings.

Users can also change the “Printer Name” by another model name in this fields then click “Set Printer Name” to take effect this change.

Note: After clicking the “Set Printer Name” or “Set IP” button, printer will reset to take effect the settings.

8. Click “Exit” button to exit the Ethernet interface setup and go back to Diagnostic Tool main screen.

Factory Default button

This function will reset the IP, subnet mask, gateway parameters obtained by DHCP and reset the printer name.

Web setup button

Except to use the Diagnostic Utility to setup the printer, you can also explore and configure the printer settings and status or update the firmware with the IE or Firefox web browser. This feature provides a user friendly setup interface and the capability to manage the printer remotely over a network.

6. Troubleshooting

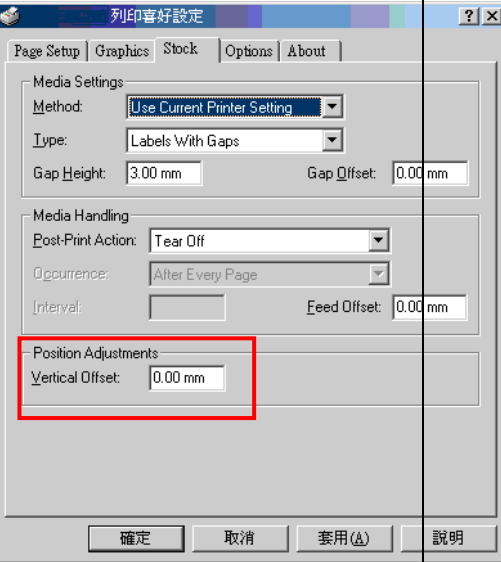
6.1 Common Problems

The following guide lists the most common problems that may be encountered when operating this bar code printer. If the printer still does not function after all suggested solutions have been invoked, please contact the Customer Service Department of your purchased reseller or distributor for assistance.

Problem	Possible Cause	Recovery Procedure
Power indicator does not illuminate	* The power cord is not properly connected.	* Plug the power cord in printer and outlet. * Switch the printer on.
- The printer status from DiagTool shows " Head Open ". - The LCD shows " Carriage Open ".	* The printer carriage is open.	* Please close the print carriage.
- The printer status from DiagTool shows " Ribbon End Err. " Or " Ribbon Encoder Err. " - The LCD shows " No Ribbon ".	* Running out of ribbon. * The ribbon is installed incorrectly.	* Supply a new ribbon roll. * Please refer to the steps on section 2.5 to reinstall the ribbon.
- The printer status from DiagTool shows " Out of Paper ". - The LCD shows " No Paper ".	* Running out of label. * The label is installed incorrectly. * Gap/black mark sensor is not calibrated.	* Supply a new label roll. * Please refer to the steps on section 2.6 to reinstall the label roll. * Calibrate the gap/black mark sensor.
- The printer status from DiagTool shows " Paper Jam ". - The LCD shows " Paper Jam ".	* Gap/black mark sensor is not set properly. * Make sure label size is set properly. * Labels may be stuck inside the printer mechanism.	* Calibrate the gap/black mark sensor. * Set label size correctly.
- The LCD shows " Take Label ".	* Peel-off function is enabled.	* If the peel-off module is installed, please remove the label. * If there is no peel-off module in front of the printer, please switch off the printer and install it. * Check if the connector is plugging correctly.
- The LCD shows as below: <div data-bbox="240 1745 509 1892" data-label="Text"> <pre> UP: Fwd. DOWN: Rev. MENU: Exit </pre> </div>	* Cutter jam. * There is no cutter installed on the printer. * Cutter PCB is damaged.	* If the cutter module is installed, please press UP or DOWN key to rotate the cutter up or down to make the knife back to the right position. * Remove the label. * Make sure the thickness of label is less than 280 g/m2. * Replace a cutter PCB.

<p>Not Printing</p>	<ul style="list-style-type: none"> * Cable is not well connected to serial or USB interface or parallel port. * The serial port cable pin configuration is not pin to pin connected. 	<ul style="list-style-type: none"> * Re-connect cable to interface. * If using serial cable, <ul style="list-style-type: none"> - Please replace the cable with pin to pin connected. - Check the baud rate setting. The default baud rate setting of printer is 9600,n,8,1. * If using the Ethernet cable, <ul style="list-style-type: none"> - Check if the Ethernet RJ-45 connector green LED is lit on. - Check if the Ethernet RJ-45 connector amber LED is blinking. - Check if the printer gets the IP address when using DHCP mode. - Check if the IP address is correct when using the static IP address. - Wait a few seconds let the printer get the communication with the server then check the IP address setting again. * Change a new cable. * Ribbon and media are not compatible. * Verify the ribbon-inked side. * Reload the ribbon again. * Clean the printhead. * The print density setting is incorrect. * Printhead's harness connector is not well connected with printhead. Turn off the printer and plug the connector again. * Check your program if there is a command PRINT at the end of the file and there must have CRLF at the end of each command line.
<p>Memory full (FLASH / DRAM)</p>	<ul style="list-style-type: none"> * The space of FLASH/DRAM is full. 	<ul style="list-style-type: none"> * Delete unused files in the FLASH/DRAM. * The max. numbers of DRAM is 256 files. * The max. user addressable memory space of DRAM is 256KB. * The max. numbers of file of FLASH is 256 files. * The max. user addressable memory space of FLASH is 2560KB.
<p>SD card is unable to use</p>	<ul style="list-style-type: none"> * SD card is damaged. * SD card doesn't insert correctly. * Use the non-approved SD card manufacturer. 	<ul style="list-style-type: none"> * Use the supported capacity SD card. * Insert the SD card again. * The supported SD card spec and the approved SD card manufacturers, please refer to section 2.2.3.

Poor Print Quality	<ul style="list-style-type: none"> * Ribbon and media is loaded incorrectly * Dust or adhesive accumulation on the print head. * Print density is not set properly. * Printhead element is damaged. * Ribbon and media are incompatible. * The printhead pressure is not set properly. 	<ul style="list-style-type: none"> * Reload the supply. * Clean the printhead. * Clean the platen roller. * Adjust the print density and print speed. * Run printer self-test and check the print head test pattern if there is dot missing in the pattern. * Change proper ribbon or proper label media. * Adjust the printhead pressure adjustment knob. <ul style="list-style-type: none"> - If the left side printout is too light, please adjust the left side pressure adjustment knob to the higher index (higher pressure). If the pressure adjustment knob has been adjust to index "5" and the poor print quality is still at the left side of the printout, pressure adjustment knob to index "1" and use the Z-axis adjustment knob to fine tune the pressure. - If the right side printout is too light, please adjust the right side pressure adjustment knob to the higher index (higher pressure) If the pressure adjustment knob has been adjust to index "5" and the poor print quality is still at the right side of the printout, pressure adjustment knob to index "1" and use the Z-axis adjustment knob to fine tune the pressure. * The release lever does not latch the printhead properly.
LCD panel is dark but the LEDs are light	<ul style="list-style-type: none"> * The printer initialization is unsuccessful. 	<ul style="list-style-type: none"> * Turn OFF and ON the printer again. * Initialize the printer.
LCD panel is dark and LEDs are lit on, but the label is feeding forward	<ul style="list-style-type: none"> * The LCD panel harness connector is loose. 	<ul style="list-style-type: none"> * The LCD panel harness connector is plugged upside down.
Cutter is not working	<ul style="list-style-type: none"> * The connector is loose. 	<ul style="list-style-type: none"> * Plug in the connect cable correctly.
Label feeding is not stable (skew) when printing	<ul style="list-style-type: none"> * The media guide does not touch the edge of the media. 	<ul style="list-style-type: none"> * If the label is moving to the right side, please move the label guide to left. * If the label is moving to the left side, please move the label guide to right.
Skip labels when printing	<ul style="list-style-type: none"> * Label size is not specified properly. * Sensor sensitivity is not set properly. * The media sensor is covered with dust. 	<ul style="list-style-type: none"> * Check if label size is setup correctly. * Calibrate the sensor by Auto Gap or Manual Gap options. * Clear the GAP/Black mark sensor by blower.

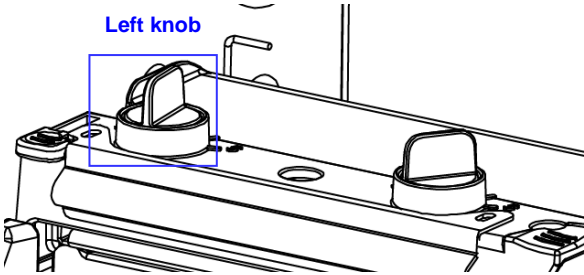
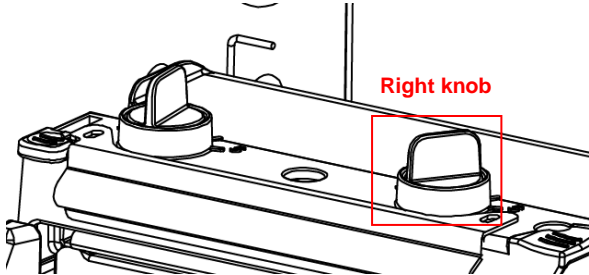
<p>The printing position of small label is incorrect</p>	<ul style="list-style-type: none"> * Media sensor sensitivity is not set properly. * Label size is incorrect. * The parameter Shift Y in the LCD menu is incorrect. * The vertical offset setting in the driver is incorrect. 	<ul style="list-style-type: none"> * Calibrate the sensor sensitivity again. * Set the correct label size and gap size. * Press [MENU] → [SELECT] x3 → [DOWN] x6 → [SELECT] to fine tune the parameter of Shift Y. (Option) * If using the software BarTender, please set the vertical offset in the driver. 
<p>The left side printout position is incorrect</p>	<ul style="list-style-type: none"> * Wrong label size setup. * The parameter Shift X in LCD menu is incorrect. 	<ul style="list-style-type: none"> * Set the correct label size. * Press [MENU] → [SELECT] x 3 → [DOWN] x 5 → [SELECT] to fine tune the parameter of Shift X. (Option)
<p>Missing printing on the left or right side of label</p>	<ul style="list-style-type: none"> * Wrong label size setup. 	<ul style="list-style-type: none"> * Set the correct label size.
<p>RTC time is incorrect when reboot the printer</p>	<ul style="list-style-type: none"> * The battery has run down. 	<ul style="list-style-type: none"> * Check if there is a battery on the main board.
<p>Power and Error LEDs are blinking fast</p>	<ul style="list-style-type: none"> * Power switch OFF and ON too fast. 	<ul style="list-style-type: none"> * Turn off the printer and wait all LEDs are dark, and turn on the printer again.
<p>Wrinkle problem</p>	<ul style="list-style-type: none"> * Printhead pressure is incorrect. * Ribbon installation is incorrect. * Media installation is incorrect. * Print density is incorrect. * Media feeding is incorrect. 	<ul style="list-style-type: none"> * Please refer to the next chapter. * Please set the suitable density to have good print quality. * Make sure the label guide touch the edge of the media guide.
<p>Gray line on the blank label</p>	<ul style="list-style-type: none"> * The print head is dirty. * The platen roller is dirty. 	<ul style="list-style-type: none"> * Clean the printhead. * Clean the platen roller.
<p>Irregular printing</p>	<ul style="list-style-type: none"> * The printer is in Hex Dump mode. * The RS-232 setting is incorrect. 	<ul style="list-style-type: none"> * Turn off and on the printer to skip the dump mode. * Re-set the Rs-232 setting.

6.2 Mechanism Fine Adjustment to Avoid Ribbon Wrinkles

This printer has been fully tested before delivery. There should be no ribbon wrinkle presented on the media for general-purpose printing application. Ribbon wrinkle is related to the media thickness, print head pressure balance, ribbon film characteristics, print darkness setting...etc. In case the ribbon wrinkle happens, please follow the instructions below to adjust the printer parts.

Adjustable Printer Parts		
Symptom	1. Wrinkle happens from label lower left to upper right direction (“ ’ ”)	2. Wrinkle happens from label lower right to upper left direction (“ ` ”)
Wrinkle Example		

Feed direction

<p>Adjust the print head pressure adjustment knob</p>  <p>The print head pressure adjustment knob has 5 levels of settings. Clockwise direction adjustment is to increase the print head pressure. Counter Clockwise adjustment can decrease the print head pressure.</p> <p>If the wrinkle on the label starts from the lower left side to upper right side, please do following adjustment.</p> <ol style="list-style-type: none"> 1. Decrease the right side print head pressure adjustment knob setting 1 level per each adjustment then print the label again to check if wrinkle is gone. 2. If the right side print head adjustment knob setting has been set to index 1 (the lowest pressure index), please increase the left side print head pressure. 3. If the wrinkle can't be avoided, please contact the Customer Service Department of your purchased reseller or distributor for service. 	<p>Adjust the print head pressure adjustment knob</p>  <p>The print head pressure adjustment knob has 5 levels of settings. Clockwise direction adjustment is to increase the print head pressure. Counter Clockwise adjustment can decrease the print head pressure.</p> <p>If the wrinkle on the label starts from the lower right side to upper left side, please do following adjustment.</p> <ol style="list-style-type: none"> 1. Decrease the left side print head pressure adjustment knob setting 1 level per each adjustment then print the label again to check if wrinkle is gone. 2. If the left side print head adjustment knob level has been set to index 1 (the lowest index), please increase the right side print head pressure. 3. If the wrinkle can't be avoided, please contact the Customer Service Department of your purchased reseller or distributor for service.
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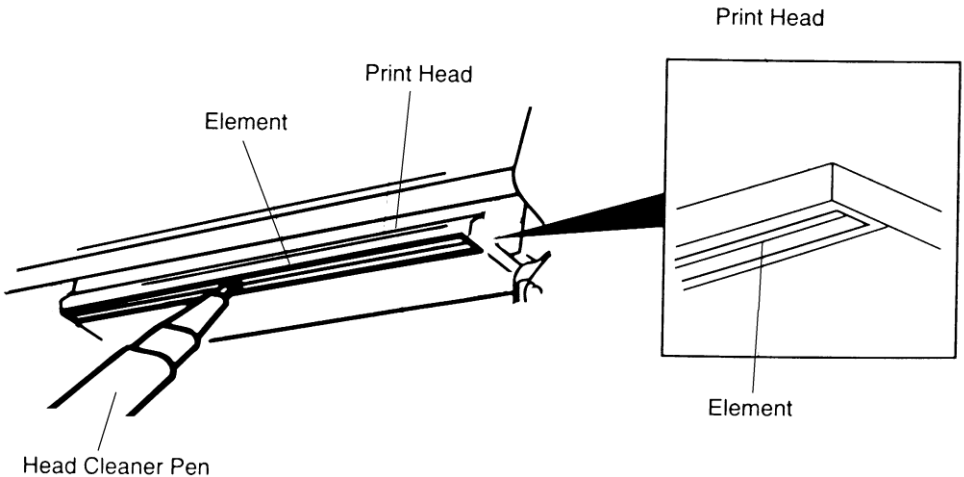
7. Maintenance

This session presents the clean tools and methods to maintain your printer.

1. Please use one of following material to clean the printer.

- Cotton swab
- Lint-free cloth
- Vacuum / Blower brush
- 100% ethanol

2. The cleaning process is described as following,

Printer Part	Method	Interval
Print Head	1. Always turn off the printer before cleaning the print head. 2. Allow the print head to cool for a minimum of one minute. 3. Use a cotton swab and 100% ethanol to clean the print head surface.	Clean the print head when changing a new label roll
	 <p>The diagram illustrates the print head assembly. It shows a 'Print Head' with an 'Element' inside. A 'Head Cleaner Pen' is shown cleaning the 'Print Head'. An inset provides a closer view of the 'Print Head' and 'Element'.</p>	
Platen Roller	1. Turn the power off. 2. Rotate the platen roller and wipe it thoroughly with 100% ethanol and a cotton swab, or lint-free cloth.	Clean the platen roller when changing a new label roll
Tear Bar/Peel Bar	Use the lint-free cloth with 100% ethanol to wipe it.	As needed
Sensor	Compressed air or vacuum	Monthly
Exterior	Wipe it with water-dampened cloth	As needed
Interior	Brush or vacuum	As needed

Note: Do not touch printer head by hand. If you touch it careless, please use ethanol to clean it. Please use 100% Ethanol. DO NOT use medical alcohol, which may damage the printer head.

8. PAL™ Print and Program Overview

Printers featuring PAL™ Print and Program ability can be used in several ways in any given environment. This section describes 3 common ways this advanced capability is used. For help and assistance determining the best way to use this ability in your situation, please consult your sales representative.

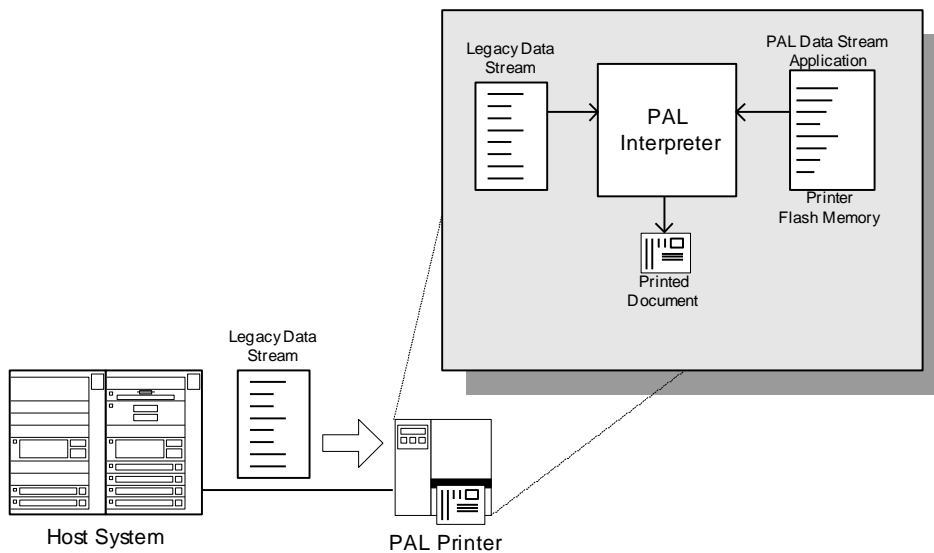
Traditional Printing

This environment represents the most common use of printers. Generally a single print job (PAL™ print sequences) generates a single label. In this role the PAL™ Print and Program interpreter accepts the print job, performs the required operator processing and prints the; label, tag, or ticket. Using a Windows driver in conjunction with a Windows application program is a typical way to print in this environment. Alternatively, PAL™ print sequences may also be generated by any host application written to take advantage of this powerful language. When a PAL™ capable printer is used this way, no special “PAL™ program” must be loaded on the printer. Print sequences generated by a Windows driver or host program are simply sent to the printer resulting in print output just like traditional printers.

Legacy Data Stream Interpretation

PAL™ Print and Program capable printers uniquely address applications where upgrading to modern cost effective technology is desired. Often cost-prohibitive software reprogramming to change a data stream prevents an organization from moving to new printing technologies.

Using a PAL™ Print and Program capable printer solves this problem. In this case a PAL™ program is written which interprets a data stream normally sent to the legacy device being replaced. This program is stored on the printer and is automatically executed each time the printer is powered on. This program is able to produce a new label format based on this legacy data. Even though the host computer is sending the exact same legacy data to the printer, the label format can be completely different. For example the new format may include bar codes, scaled and/or rotated fonts, lines, logo's etc. Even though the legacy device being replaced does not support these print abilities, the new label format can. For example, text only outputs such as produced by a dot-matrix printer or card embosser may now be presented in a more functional format. Information in the data stream can be reformatted into any size font in any rotation, or even printed as bar code. This example demonstrates how PAL™ Print and Program capable printer can replace a legacy print device



with no host software changes required.

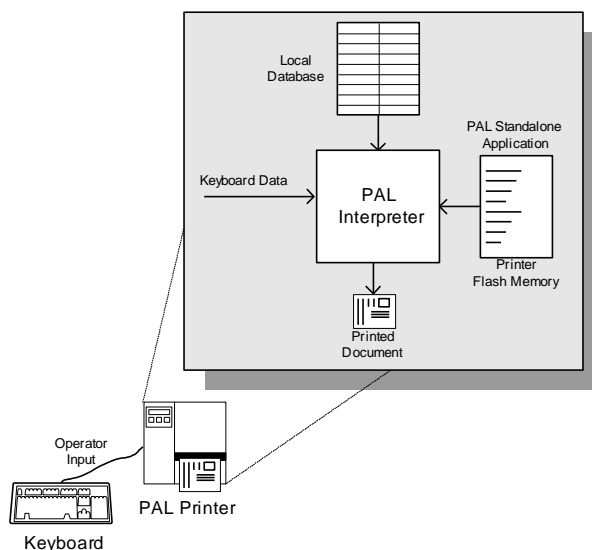
Standalone/Downtime Applications

PAL™ Print and Program capable printers may be programmed to operate independent of a PC/host connection. This standalone ability may be used in cases where no PC/host connection is needed or as a fail-safe backup when the PC/host or network is unavailable. The Standalone Application program is stored in the printer memory and can accept input from a PS/2 keyboard, bar code scanner, or other serial devices such as an electronic scale. These programs may use the printer's LCD to prompt for user input and may also include databases. Unlike other bar code printers that allow basic static forms to be loaded in the printer, PAL™ Print and Program capable printers provide advanced abilities.

Examples of these advanced capabilities are:

- ❑ Ability to operate on line from host or off line in stand-alone mode
- ❑ Ability to range check user input
- ❑ Ability to combine data from multiple fields into a single bar code
- ❑ Ability to access database stored in printer
- ❑ Ability to perform math calculations (addition, subtraction, multiplication, division, etc.)
- ❑ Ability to perform logical calculations (equal to, less than, greater than, etc.)

Shown below is an example where a stand-alone PAL™ application and database is stored in the printer. Operator input combined with internal database information is used to create a label. For example, this application could request a part number and physical dimensions of a particular part by prompting for this information on the printer LCD. After the operator inputs the requested information on the PS/2 keyboard, the printer could calculate the volume, and then based on the part number lookup the part description in a database to produce a label.



About the ISG

The Identification Systems Group (ISG) is a nationwide network of local experts in identification, security, tracking and card personalization technologies, providing high quality, cost-effective solutions backed by local support and the strength of our Professional Services Certification program. Each member company works together to provide seamless support and collaboration in the identification and issuance industries across the USA and Canada.

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